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Recycling agricultural, municipal and industrial pollutant wastes into fertilizers for a sustainable healthy food production

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## 25 **Abstract**

26

27 This work was focused on recycling different typology of pollutant wastes (olive pomace and orange  
28 residues; municipal wastes and sulphur residue of hydrocarbon refining processes) with the triple  
29 objectives of limiting wastes in landfill, reducing greenhouse gas emission and producing organic-  
30 mineral fertilizers. The environmental risk and benefit of the whole process have been considered.  
31 The specific objectives were: 1) innovation in waste management techniques by reducing the  
32 accumulation of different typology of wastes with a unique process 2) verifying efficiency of the  
33 obtained organic-mineral fertilizers on soil and plant growth 3) improving soil and crop quality  
34 connecting waste and food, to economy and environment.

35 Sulphur-based pads increased soil quality and the best soil improvement was observed when the pads  
36 contained orange residues. Onion and Garlic showed the best growth when cultivated in presence of  
37 sulphur-based pads (+ 20%), the best performance was observed when orange residues were present  
38 in the pads (+45%). Onion and Garlic quality in terms of antioxidant compounds and antioxidant  
39 capacity increased in presence of sulphur-based pads (+ 30%) mostly when orange residues were  
40 present in the pads (+90%). In short, in addition to the environmental advantages, numerous economic  
41 benefits coming from the decrease in the production and use of chemical fertilizers, the reduction of  
42 costs for landfilling and the gain rising from the sale of the new fertilizers produced, emerged.

43 **Keywords:** crop quality; mineral-organic fertilizer; soil fertility; sulphur bentonite; waste  
44 management.

45

46

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## 48 **1. Introduction**

49

50 In the last 50 years, the green revolution using genetically selected plant varieties, fertilizers,  
51 pesticides, water and other capital investments, allowed a significant increase in agricultural

52 production (more than three times) and population worldwide (FAO, 2017a; FAO and OECD, 2019).  
53 The green revolution (with a production growth of 23.7 million food tons per day) was criticized,  
54 because caused biodiversity loss, dependence from fossil biofuels and pollution impacting negatively  
55 soil, air and water resources (FAO, 2017b), putting at risk population health and ecosystem  
56 sustainability.

57 Agriculture is the sector that generates about one fifth of greenhouse gas emissions worldwide but, at  
58 the same time, produces a large amount of biomass (European Commission, 2015). The latter could  
59 represent an essential environmental and bioeconomic intake (Bracco et al., 2018; European  
60 Commission, 2012), because biomass utilization can reduce dependence from fossil fuel and  
61 consequently mitigate greenhouse gas emissions (McCormick and Kautto, 2013). The transformation  
62 of vegetable wastes into products with added value, can contribute to the evolution of new green  
63 markets worldwide.

64 In addition to the agricultural sector, the industrial sector produces also wastes that could be recycled  
65 in valuable products valorising waste chain. In the refining process of crude oil, the excess of sulphur,  
66 a compound essential for life with many industrial applications, it's unwanted and needs to be  
67 removed for its damaging effects not only on the environment, but also on catalytic cracking and  
68 refining processes due to the corrosive effects, and the generation of acid gasses during the  
69 combustion (Al-Bidry and Azeez, 2020). More than 90% of the elemental sulphur recovered is used  
70 to produce sulphuric acid, even if its production generates emissions which are harmful for the  
71 environment. Marwa et al. (2017), with a life cycle assessment study, showed that sulphuric acid  
72 production system not only impacts the environment with high CO<sub>2</sub> emission (83.26 kg/ ton of  
73 sulphuric acid) but also it is energetically unsustainable. In agriculture the value of sulphur is well  
74 known for more than a century (Bogdanov, 1899; Hart and Peterson, 1911), however, the incessant  
75 utilize of other formulations containing nitrogen (N) and phosphorus (P) but no sulphur (S), the higher  
76 S exportation from soil under high yield crops, and the decreased S input by rainwater, led to an

77 increment of S deficiency in soils (Lucheta and Lambais, 2012). In the last years, waste materials  
78 raised the attention of sector operators and politicians in view of circular economy because their use  
79 in agriculture reduces the waste of valuable nutrients, keeping them into the ecosystem. Waste  
80 materials, with their organic and elemental contents, can ameliorate soil properties promoting in turn  
81 crop performance (Al-Barakah et al., 2013; Song et al., 2015) and reducing, at the same time, the use  
82 of chemical fertilisers. Previous works evidenced the feasibility of using composted municipal wastes  
83 as fertilizer in agriculture (Srivastava et al., 2016) evidencing also that the composition and  
84 application rate greatly affected soil microbial biomass. Gelsomino et al. (2010) evidenced that the  
85 agricultural wastes (orange and olive residues) were mostly used composted for agricultural purposes,  
86 with satisfactory results. On the basis of the above considerations and of our previous works (Muscolo  
87 et al., 2017; 2019; Panuccio et al., 2016; 2019) focused on the reuse of different kinds of biomasses  
88 for land restoration and crop improvement, the novelty of this work is to recycle raw material crude  
89 and not composted with low cost, low emission and high incoming, sulphur, municipal waste and  
90 polluting agricultural wastes of local origin: orange peel and pulp, commonly called "pastazzo, and  
91 olive pomace with a unique process, to produce fertilizers able to recovery soils and improve crop  
92 quality and yield. The aim is the development and setting of a new market of mineral-organic  
93 fertilizers. The new fertilizers will be experimentally produced by Steel Belt System s.r.l, with a  
94 patented technology that already uses Sulphur finely mixed with bentonite clay to make it friable and  
95 easily absorbable by plants. The aim of this work was to contribute to address environmental issues  
96 such as limiting the excess of sulphur, the wastes in landfill, and the use of chemical fertilizers  
97 producing at the same time mineral-organic fertilizers which are not polluting for soil and water. To  
98 close the loop in a sustainable and productive way the specific objectives were: 1) innovation in waste  
99 management techniques by reducing the accumulation of different typologies of wastes through a  
100 unique process, using not composted agricultural wastes 2) verifying efficiency of the obtained  
101 mineral-organic fertilizers on soil and plant growth 3) improving soil and crop quality connecting  
102 waste and food, to economy and environment. For this purpose, raw materials have been analysed

103 from a chemical, physical and biological point of view, and the composition of the mineral-organic  
104 fertilizers was optimized starting from previous works (Muscolo et al., 2019). Sulphur, insoluble in  
105 its elemental form, when mixed with bentonite-clay and wastes is slowly released into soil, where  
106 bacteria transform it in sulphate, the chemical form soluble in soil and easily absorbed by crops.  
107 Additionally, the organic wastes (agricultural and municipal) used in dried form and mixed to sulphur  
108 and bentonite add organic components to soil maintaining soil biodiversity equilibrium.

109

## 110 **2. Material and Methods**

### 111 *2.1 Fertilizer preparation*

112 The manufacturing process to obtain pads of sulphur with a diameter of 3/4 mm was carried out by  
113 Steel Belt System s.r.l. as reported in Muscolo et al. (2017; 2019). Sulphur was linked to bentonite  
114 clay (as support and carrier). The amount of bentonite used proportionally to molten S is based on an  
115 arbitrary 10%. To prepare the different pads sulphur-bentonite was mixed with orange residue  
116 (pastazzo) (Or), or olive pomace (Op) or dried municipal waste (Mw) sieved at (0.2-0.1 mm), or with  
117 a mix of them. Elemental S was in percentage the main constituent of the pads.

118 **1. Preparation phase:** 90% elemental S was pelletized with 10% bentonite clay (as support and  
119 carrier). These pads represent our control. 85% elemental S was pelletized with 10% bentonite clay  
120 and with 5% orange waste, 5% olive pomace or 5% municipal waste.

121 **2. Pelletized phase:** once prepared the mixture of liquid S with the ingredients (bentonite and/or  
122 agricultural or municipal wastes), the obtained mixtures have been introduced in a special patented  
123 rotary pastillator, which deposits the liquid pads of the above listed ingredients opportunely mixed,  
124 on a heat exchanger in continuous steel tape for the solidification of the pads.

125 Pathogens (total coliforms, faecal coliforms, salmonella spp and Escherichia coli) and heavy metals  
126 have been also assessed to avoid any toxic and harmful effects on soils and crops. Samples for metals

127 were preserved with nitric acid and then analyzed by atomic absorption spectroscopy (GBC mod.  
128 908). Total coliforms, faecal coliforms and escherichia coli were expressed as densities of colonies  
129  $\log_{10}$  CFU  $100 \text{ g}^{-1}$  waste material. The same samples were also analyzed for Salmonella spp.,  
130 according to a procedure consisting of a 'pre-enrichment' stage using a buffered peptone water  
131 solution and a non-selective culture medium to revitalize the microorganism as reported in Ben Said  
132 et al. (2017).

133

## 134 *2.2 Soil treatments*

135 In this experiment a sandy-loam (11.85% clay, 23.21% silt, and 64.94% sand) soil was used (FAO,  
136 1999). The experiment was performed using pots of 30 cm diameter each containing 9 kg of soil with  
137 a pH of 8.87, 1.81 % of organic matter. Pots were amended with S-bentonite (SB); S-bentonite +  
138 orange waste (SBO<sub>r</sub>); S-bentonite + olive pomace (SBO<sub>p</sub>), S-bentonite + municipal wastes (SBM<sub>w</sub>),  
139 S-bentonite + orange waste+ municipal wastes (SBO<sub>r</sub>M<sub>w</sub>) and S-bentonite + olive pomace +  
140 municipal wastes (SBO<sub>p</sub>M<sub>w</sub>) at the concentration of 1.4 g corresponding to 476 kg S  $\text{ha}^{-1}$  dose  
141 generally used to lower the pH and to replenish S (Severson and Shacklette, 1988; Muscolo et al.,  
142 2017). Non-fertilized soil was used as control (CTR). The experiments were performed in triplicates  
143 in greenhouse as reported in (Muscolo et al., 2017). During the experiment, the pots were watered  
144 regularly to ensure that water content was maintained at 70% of field capacity. At the end of the  
145 experiments (90 days after treatments) the differently treated soils (three replicates), were air-dried  
146 and sieved (<2mm) prior to the chemical analysis (fully described in the section soil and pad analysis).  
147 Soil samples for the biochemical determination (microbial biomass and enzyme activities) were  
148 stored in the refrigerator at 4°C for up to 24 h until processing.

149

## 150 *2.3 Soil and pad analysis*

151 Electric conductivity (EC) was determined in distilled water by using 1:5 residue/water suspension,  
152 mechanically shaken at 15 rpm for 1 h to dissolve soluble salts and then detected by Hanna instrument  
153 conductivity meter; pH was measured in distilled water (soil/pad:solution ratio 1:2.5) with a glass  
154 electrode. Organic carbon was assessed with dichromate oxidation method (Walkley and Black,  
155 1934). Total nitrogen (TN) was measured with Kjeldahl method (1883). C/N was determined as a  
156 carbon:nitrogen ratio. Microbial biomass carbon (MBC) was determined in field moist samples  
157 (equivalent to 20 g D.W.) (Vance et al., 1987). Soil extracts of both fumigated and unfumigated  
158 samples were filtered and analysed for soluble organic C (Walkley and Black, 1934). MBC was  
159 estimated on the basis of the differences between the organic C extracted from the fumigated soil and  
160 that from the unfumigated soil, and an extraction efficiency coefficient of 0.38 was used to convert  
161 soluble C into biomass C (Vance et al., 1987).

162 Water soluble phenols were extracted in triplicate as reported by Kaminsky and Muller (1977; 1978).  
163 Total water-soluble phenols (monomeric and polyphenols) were determined by using the Folin-  
164 Ciocalteu reagent (Box, 1983). Tannic acid was used as a standard and the concentration of water-  
165 soluble phenolic compounds was expressed as tannic acid equivalents ( $\mu\text{g TAE g}^{-1}$  D.W.).

166 Fluorescein diacetate hydrolase (FDA) was determined according to the method of Adam and Duncan  
167 (2001). Dehydrogenase (DHA) activity was determined by the method of von Mersi and Schinner  
168 (1991). Cations and anions were detected by ion chromatography (DIONEX ICS-1100). For anions,  
169 0.5 g of dried material was extracted using 50 ml of anion solution ( $\text{Na}_2\text{CO}_3/\text{NaHCO}_3$  3.5 mM)  
170 stirring for 20 minutes. The extracts have been filtered and the chromatographic analysis was carried  
171 out. For cations, 1 g of dry material was ashed at  $550^\circ\text{C}$  for 5-6 hours in a porcelain capsule. The  
172 ash was then mineralized for 30 minutes at  $100^\circ\text{C}$  using 1M HCl solution. The solution was  
173 subsequently filtered and analysed by ion chromatograph (eluent meta-sulfonic acid 20 mM).

174 *2.4 Plant analysis*

175 In the present investigation the sulphur-based fertilizers have been tested on *Allium cepa* L. (the  
176 common onion) and *Allium sativum* L. (the common garlic), sulphur loving crops, that contain  
177 important substances with protective and beneficial effects on human health. The presence of sulphur-  
178 containing phytochemicals in garlic and onion provides substantial immunomodulatory, anti-  
179 inflammatory, anticancer, antitumor, antidiabetic, anti-atherosclerotic, and cardioprotective features.  
180 The experiment was terminated at bulb maturity, as characterized by neck softening and reduced  
181 solution uptake. Bulb diameters were measured using callipers and leaves were counted. Leaf and  
182 root length were measured with a meter. Plants were harvested and separated into shoots, bulbs, and  
183 roots. Fresh weights were measured by weighing, and the individual plant parts were then dried at 70  
184 °C in an oven. Dry weights were determined and plant materials were ground to pass a 20-mesh  
185 screen. Antioxidant compounds and antioxidant activities have been detected in the onion bulbs  
186 differently fertilized in comparison to control at the end of the experiments. Antioxidant and  
187 antioxidants activity are markers of crop quality because related to the beneficial human health effects  
188 (Younes et al., 2021)

189

#### 190 *2.5 Determination of total phenolic compounds and total flavonoids in plants*

191 Total phenol content, was detected by Folin–Ciocalteu assay (Muscolo et al., 2020). The absorbance  
192 of the samples was recorded at 760 nm. A calibration curve was constructed with gallic acid and  
193 results were expressed as g gallic acid equivalent  $\text{kg}^{-1}$  DW. Total flavonoids in the extracts were  
194 detected according to the spectrophotometric method (Muscolo et al., 2020). The absorbance was  
195 measured at 430 nm. Flavonoid content was calculated from a calibration curve of rutin and expressed  
196 as g rutin equivalent  $\text{kg}^{-1}$  DW.

197

#### 198 *2.6 Determination of antioxidant activities in plants*

199 The antioxidant activity against DPPH radical (2,2-diphenyl-1-picryl-hydrazyl-hydrate) was  
200 determined according to Muscolo et al. (2020). The DPPH concentration in the cuvette was chosen  
201 to give absorbance values of ~1.0. Changes in absorbance of the violet solution were recorded at 517  
202 nm after 30min of incubation at 37 °C. The inhibition I (%) of radical-scavenging activity was  
203 calculated as

$$204 \quad I (\%) = [(A_0 - AS)/A_0] \times 100,$$

205 where A<sub>0</sub> is the absorbance of the control and AS is the absorbance of the sample after 30 min of  
206 incubation. Results were expressed as Trolox equivalent (TE).

207 The ABTS assay was performed according to Muscolo et al. (2020). The absorbance of the samples  
208 was recorded at 734 nm using a UV–visible spectrophotometer. The inhibition I (%) of radical-  
209 scavenging activity was calculated as  $I (\%) = [(A_0 - AS)/A_0] \times 100$ , where A<sub>0</sub> is the absorbance of  
210 the control and AS is the absorbance of the sample after 4min of incubation. Results were expressed  
211 as  $\mu\text{mol L}^{-1}$  TE using a Trolox (1–50  $\mu\text{mol L}^{-1}$ ) calibration curve.

212 The oxygen radical absorbance capacity (ORAC) assay was performed according to Muscolo et al.  
213 (2020). ORAC values were expressed as  $\mu\text{mol TE mg}^{-1}$  FW using a Trolox (10–100  $\mu\text{mol L}^{-1}$ )  
214 calibration curve.

### 215 *2.7 Statistical analysis*

216 Analysis of variance was carried out for all the data sets. One-way ANOVA with Tukey's Honestly.  
217 Significant Difference test were carried out to analyse the effects of fertilizers on each of the various  
218 parameters measured. ANOVA and T-test were carried out using SPSS software (IBM Corp.2012).  
219 Effects were significant at  $p \leq 0.05$ .

220

## 221 **3. Results and discussion**

### 222 3.1 Chemical properties of biomass

223 The biomass used to prepare the different sulphur-based pads, differed in numerous chemical  
224 parameters, SBMw was alkaline in respect to olive pomace and orange residue and had the lowest  
225 EC and moisture content than Or and Op. Organic carbon and total nitrogen were the highest in Op  
226 (57%), and significantly the lowest in SBMw (6.3%), (Table 1). Nevertheless, the low amount of  
227 carbon, nitrogen, ammonium and potassium, SBMw contained high amount of calcium, magnesium  
228 and sulphate (Table 1). All the biomass analysed contained important macro and micro elements  
229 useful for mineral plant nutrition and were eligible to be used for soil fertilization purpose. Municipal  
230 wastes have been largely used in developing countries to produce compost an attractive procedure to  
231 dispose this waste reducing the huge problem of landfill conferment. Generally, the Mw was used  
232 composted or dried (De Bertoldi et al., 1996; Zinati et al., 2004; Kabirinejad and Hoodaji, 2012) to  
233 reduce pathogens even if other two drawbacks, such as excess of soluble salt accumulation and  
234 potential toxicity of certain elements to plants, were identified (Maftoun et al., 2004). It is well-known  
235 that micro-pollutants, present in these wastes, can cause adverse effects on organisms and can modify  
236 soil properties (Muir and Howard, 2006; Carbonell et al., 2009). Composting Mw for agricultural  
237 purposes is a way to break down pathogen organisms but not its content of heavy metal that could  
238 pollute soils (Weber et al., 2007) and lower plant productivity and quality with detrimental effects on  
239 human health (Ashfaque et al., 2016). Our results evidenced that while Or and Op didn't contain  
240 heavy metals, the Mw that we used in this research, contained cadmium, lead, zinc, nickel, mercury,  
241 copper and chromium but their amounts fell in the range allowed by European regulation and were  
242 far below the allowed limit (Fig. 1). On the basis of these analyses, from which resulted that the  
243 biomasses were suitable for the environment, Steel Belt System used them to produce fertilizers in  
244 the form of round shape pads with small diameter to favour the fast release of nutrients and sulphur  
245 in soil. No pathogens (total Coliforms, faecal Coliforms, E. coli and Salmonella spp), have been

246 detected in the pads. The process used for pads production destroyed all the living forms that  
247 potentially can be found in municipal wastes.

248 Chemical soil analysis, 3 months after the addition of the different fertilizers, evidenced significant  
249 and substantial differences among the treatments, and between the treatments and the control. Water  
250 content increased in all the amended soils, except for SB, suggesting that the addition of fertilizers  
251 with organic components increased water holding soil capacity (Vengadaramana & Jashothan, 2012;  
252 Mirzabaiki et al., 2020). No significant differences were detected in pH values measured in H<sub>2</sub>O and  
253 KCl between control and treatments, and among the treatments (Table 2). EC increased in all the  
254 amended soils and mostly in presence of the mixed pads, SBO<sub>r</sub>Mw and SBO<sub>p</sub>Mw (Table 2), that  
255 originally were richer in chemical elements. EC was in any case in all the soil samples, lower than 4  
256 dS/m, the threshold for which a soil is considered saline.

257 Water soluble phenols increased only in soils fertilized with SBO<sub>p</sub>, suggesting that during the three  
258 months of treatment, the phenols contained in the Op raw material, have been released into the soils.  
259 This data evidences how the composition of raw material is able to affect some soil properties.  
260 Organic carbon enhanced in all treatments compared to control (CTR), except for SB. The greatest  
261 increase was observed in soils treated with SBO<sub>r</sub> and SBO<sub>r</sub>Mw. The lowest value was observed in  
262 SB treatment. Data evidenced that the addition of pads to soils containing orange residues increased  
263 the amount of carbon in soils. C/N ratio varied with the treatments and it was the highest in SB,  
264 suggesting that, with this treatment, the process of organic matter decomposition tended to remain  
265 fairly stable over the 3 months. FDA increased only in SBO<sub>r</sub> and SBO<sub>p</sub>. The lowest value was  
266 observed in CTR, that had also the lowest amount of microbial biomass and the lowest dehydrogenase  
267 activity (Table 2). Fluorescein diacetate hydrolase reflects the potential microbial activity of soil  
268 freshly amended with a wide range of organic material, and generally increases when the microbial  
269 activity increase. This increase is inversely related to the degree of stabilisation of the added organic  
270 matter, defined by the C/N ratio (Sánchez-Monedero et al., 2008). Our results agree with the above

271 findings, showing a strict positive relationship between FDA and MBC, and an inverse correlation  
272 between FDA and C/N. MBC and DHA had the same trend of FDA were the lowest in CTR and SB,  
273 and increased with pads containing organic wastes and mostly with pads containing agricultural  
274 wastes. The ions in soil changed with the type of fertilizer added, a significant increase in calcium,  
275 magnesium and sulphate was observed in soil amended with fertilizers containing orange residues  
276 and Mw, the wastes which, already initially, contained these nutrients in major amount (Fig. 2). These  
277 data agree with data of Hussain et al. (2017), showing that organic wastes had a great positive impact  
278 on soil properties including the addition of nutrients.

279

### 280 *3.2 Plant growth and antioxidant properties.*

281 Regarding onion plants, the only increase in leaf length, respect to control, was observed when plants  
282 were grown with pads containing orange residue (Fig. 3). Root length significantly increased mostly  
283 in presence of SBO<sub>r</sub>, and at minor extent with SB, and SBO<sub>r</sub>Mw (Fig. 3). Bulb diameter increased in  
284 all the treatments except for CTR and SBO<sub>p</sub>Mw (Fig. 3). Leaves were less numerous in SB, CTR and  
285 SBO<sub>p</sub>Mw compared to the other treatments (Fig. 3). Pads containing orange residue showed the best  
286 physiologic effect on plants. Pads with orange had the greatest amount of ammonium, potassium and  
287 a good amount of magnesium and calcium. Previous studies of Backes et al. (2018) and Nawaz et al.  
288 (2017) demonstrated the important effect of nutrients on onion growth and development, putting in  
289 evidence as bulb diameter increased in presence of potassium and ammonium irrespectively of plant  
290 growth. Our results agree with findings of the previous authors and with results of Fawzy et al. (2007)  
291 which showed as calcium soil application significantly increased vegetative growth and bulb yield.

292 In this study, total phenols increased in all treatments compared to control and SBO<sub>r</sub> and SBO<sub>r</sub>Mw  
293 were the conditions that better stimulated their synthesis. Surprisingly, SBO<sub>p</sub>Mw increased total  
294 phenol content more than SB, SBO<sub>p</sub>, SBMw, suggesting a synergistic effect of Op and Mw when  
295 they were mixed in the pads (Table 3). Total phenols are important antioxidants with beneficial effects

296 on human health. It is well known that total phenol synthesis in plant is highly in competition with  
297 protein synthesis, which are indispensable for growth. In environment rich of nutrients, primary  
298 metabolism, strictly linked to growth processes, prevails on secondary metabolism. Stefanelli et al.  
299 (2010), highlighted that nitrogen fertilization caused a decrease in the quantity of total phenols. Our  
300 data evidenced that SBO<sub>r</sub> and SBO<sub>r</sub>M<sub>w</sub>, the pads with a minor content of nitrogen mostly increased  
301 total phenol amounts in onion bulb. Similar behaviour was observed for flavonoids. DPPH that  
302 measures the scavenger capacity of a plant, increased in presence of SBO<sub>r</sub> and SBO<sub>r</sub>M<sub>w</sub> more than  
303 in the other treatments (Table 3) and this increase was correlated to the amount of total phenols.  
304 Benkeblia (2005), in his study on garlic and different varieties of onions, demonstrated high  
305 significant correlations between total phenolic content and reducing power, scavenging of hydrogen  
306 peroxide and chain-breaking activity of extracts. ORAC that measures inhibition of peroxy radical  
307 induced oxidations by antioxidants and thus reflects classical radical chain-breaking antioxidant  
308 activity was higher in SBO<sub>r</sub> and SBO<sub>r</sub>M<sub>w</sub> than the other treatments followed by SBO<sub>p</sub>M<sub>w</sub>,  
309 evidencing one more time the correlation between total phenols and antioxidant activities and  
310 between the content of total phenols and the chemical composition of the pads. ABTS, increased in  
311 treated onions in respect to control, showing positive relationship with total phenols and flavonoids.  
312 These results indicated promising perspectives for the exploitation of onion, and this study could be  
313 useful to consumers, planning rich antioxidant diets and to nutritionists in estimating the daily intakes  
314 of phenolic antioxidants and their impact on health.

315 Garlic grew better with treatments than control, the best leaf elongation and leaf number were detected  
316 with pads containing orange residues (Fig. 3). Root length decreased only in presence of SB and  
317 SBO<sub>r</sub>M<sub>w</sub> and SBO<sub>p</sub>M<sub>w</sub>, while bulb diameter increased in all treatments compared to control and  
318 much more when in the pads were present orange residues (Fig. 3). As in onion, total phenols and  
319 flavonoids increased in treated garlics and mostly in presence of orange residues (Table 4).  
320 Accordingly, increased also the antioxidants capacities expressed as DPPH, ORAC and ABTS (Table

321 4) confirming a strict correlation between the amount of total phenols and flavonoids and antioxidant  
322 properties of the plants.

### 323 *3.3 Environmental impact: risk and benefit*

324 By calculating the environmental and economic impact of reusing recalcitrant agro-industrial wastes  
325 and putting all the results on the scales, the production of sulphur-bentonite fertilizers can be  
326 considered a beneficial process leading to significant reductions in greenhouse gas emissions in the  
327 atmosphere for the elimination of a large amount of hazardous materials from the environment. From  
328 a review of the literature it emerged that one ton of wet orange waste left on the ground emits 0.130  
329 kg of CH<sub>4</sub>, 30.900 kg of CO<sub>2</sub> and 0.069 kg of N<sub>2</sub>O (Manfredi et al., 2009) as well as one ton of wet  
330 olive pomace produces, if left not treated on the earth's surface, 1162.3 kg of CO<sub>2</sub>, 122 kg of CH<sub>4</sub> and  
331 0.12 kg of N<sub>2</sub>O. With appropriate recycling of these agricultural wastes by using low cost and efficient  
332 processes it is possible to slow down soil and air pollution (Hischier et al., 2020). Considering that  
333 pads, in addition to agricultural wastes, contain also recalcitrant sulphur and municipal wastes, the  
334 GHG emissions should to be definitively reduced by their absence in dump. Study of Lee et al. (2017)  
335 showed an emission of 2603 to 2708 t CO<sub>2</sub>e/dry t, from municipal waste abandoned in landfill. CH<sub>4</sub>  
336 emitted by landfill was at about 54 kg/ dry t, with a greenhouse warming potential 25 times higher  
337 than CO<sub>2</sub>. Nitrous oxide is produced predominantly by microbial processes as a by-product of  
338 nitrification and as a product of incomplete denitrification, one tonne of nitrous oxide would generate  
339 265 times the amount of warming as one tonne of CO<sub>2</sub>. Rinne et al. (2005) and Harborth et al. (2013),  
340 showed a higher emission of nitrous oxide (approx. 0.03–0.4 ml m<sup>-2</sup> min<sup>-1</sup>) from waste landfills than  
341 agricultural and forest soils (Rinne et al., 2005). LCA modelling performed by Damgaard, et al.  
342 (2011) and Manfredi et al. (2011) showed that landfills are the main contributors for global warming,  
343 photochemical stratospheric ozone formation. In addition to landfilling wastes, sulphur as residue of  
344 hydrocarbon refining processes generates hydrogen sulphide and sulphur oxide causing  
345 environmental pollution, thus the production of the pads containing a high sulphur percentage can

346 help to maintain a clean environment. As reported in Pergola et al. (2020) the production of 1 ton of  
347 compost on-farm of raw materials caused an energy requirement ranging from 1500 to 2000 MJ, and  
348 a mean cost of 130 euro, evidencing that the production cost was in any case cheaper than commercial  
349 compost. Our process, which used non-composted organic material, completely reduces these costs,  
350 making it more sustainable from both an environmental and energy point of view.

351 Furthermore, as reported by Haitao et al. (2015) the advantage due to the replacement of chemical  
352 fertilizers with organic-mineral ones which leads to -20% GHG with a simultaneous increase (+ 50%)  
353 of the soil organic matter must also be considered. In addition to the environmental advantages, the  
354 economic benefits can come from the sale of the new fertilizers produced. A ton of pads can be sold  
355 on average for 30 euros in EU countries, to which must be added the approximately euros saved by  
356 the reduction of CO<sub>2</sub> and CH<sub>4</sub> emissions, the decrease in the production and use of chemical fertilizers  
357 and the reduction of costs for landfilling, which allows the manufacturing process to be included as  
358 a clean process.

#### 359 **4. Conclusions**

360 This study is an innovative approach of green remediation which combines the recovery of municipal,  
361 industrial and agricultural wastes reducing their negative impact on the environment while  
362 transforming them in a resource toward achieving circular economy. Results demonstrated an  
363 increase in soil and crop quality when Sulphur-based pads were used. The best increase was detected  
364 when pads contained orange residues were used. The agricultural utilization of these wastes could  
365 meet the target objective of European Union countries to decrease the quantity of wastes going to  
366 landfill sites by 20% by 2010 and by 50% by 2050. In respect to other previous studies, it points out  
367 the importance that the chemical characteristics of the wastes have on the properties and potential  
368 added value of the final products. Data showed many differences between the properties and  
369 effectively of the different fertilizers which in some case can overlap, and in other can act in different

370 way. For this reason, their actions and properties need to be discriminated for increasing the efficacy  
371 of their use.

### 372 **Declaration of Competing Interest**

373 The authors declare that they have no known competing financial interests or personal relationships  
374 that could have appeared to influence the work reported in this paper.

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378

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538 **Table 1** Chemical properties of agricultural (olive pomace and orange residue) and municipal wastes.  
 539 Organic carbon (OC), total nitrogen (TN), carbon nitrogen ratio (C/N), ions and water soluble phenols  
 540 (WSP).

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Chemical properties	Olive pomace	Orange residue	Municipal waste
<b>pH</b>	5.0 <sup>b*</sup> ±0.1	5.1 <sup>b</sup> ±0.2	7.7 <sup>a</sup> ±0.2
<b>EC (mS/cm)</b>	12.0 <sup>a</sup> ±1.1	10.1 <sup>b</sup> ±0.9	5.0 <sup>c</sup> ±0.2
<b>Moisture (%)</b>	86.7 <sup>a</sup> ±3.2	83.6 <sup>a</sup> ±2.9	55.5 <sup>b</sup> ±2.5
<b>OC (%)</b>	57.6 <sup>a</sup> ±1.9	45.6 <sup>b</sup> ±2.5	6.3 <sup>c</sup> ±1.5
<b>TN (%)</b>	2.0 <sup>a</sup> ±0.6	1.2 <sup>b</sup> ±0.3	0.7 <sup>c</sup> ±0.5
<b>C/N</b>	28.2 <sup>b</sup> ±1.9	36.8 <sup>a</sup> ±1.7	9 <sup>c</sup> ±1.1
<b>Na<sup>+</sup> (mg g<sup>-1</sup> dw)</b>	1.8 <sup>a</sup> ±0.5	0.97 <sup>b</sup> ±0.2	0.86 <sup>c</sup> ±0.4
<b>NH<sub>4</sub><sup>+</sup> (mg g<sup>-1</sup> dw)</b>	0.24 <sup>b</sup> ±0.03	0.33 <sup>a</sup> ±0.04	0.17 <sup>c</sup> ±0.04
<b>K<sup>+</sup> (mg g<sup>-1</sup> dw)</b>	39.2 <sup>b</sup> ±2.3	49.2 <sup>a</sup> ±2.6	6.7 <sup>c</sup> ±0.9
<b>Mg<sup>2+</sup> (mg g<sup>-1</sup> dw)</b>	2.2 <sup>c</sup> ±0.4	4.2 <sup>b</sup> ±0.7	12.1 <sup>a</sup> ±0.6
<b>Ca<sup>2+</sup> (mg g<sup>-1</sup> dw)</b>	2.5 <sup>c</sup> ±0.7	9.3 <sup>b</sup> ±1.0	60 <sup>a</sup> ±1.6
<b>Cl<sup>-</sup> (mg g<sup>-1</sup> dw)</b>	3.8 <sup>a</sup> ±0.5	2.4 <sup>b</sup> ±0.6	1.65 <sup>c</sup> ±0.3
<b>PO<sub>4</sub><sup>3-</sup> g g<sup>-1</sup> dw)</b>	2.1 <sup>a</sup> ±0.4	1.1 <sup>c</sup> ±0.3	1.2 <sup>b</sup> ±0.4
<b>SO<sub>4</sub><sup>2-</sup> (mg g<sup>-1</sup> dw)</b>	nd	nd	30 ±1.6
<b>WSP (mg TAEg<sup>-1</sup> dw)</b>	1.8 <sup>a</sup> ±0.4	0.53 <sup>c</sup> ±0.2	1.2 <sup>b</sup> ±0.8

542 Data are the mean of three independent experiments ± standard errors. \*Different letters, in the same  
 543 row, indicate significant differences at  $p \leq 0.05$ .

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549 **Table 2** Soil properties 3 months after the treatment with the different fertilizers. CTR= Control, soil without fertilizer;  
 550 soil+sulphur+bentonite (SB); Sulphur+bentonite+orange residue (SBO<sub>r</sub>); Sulphur+bentonite+olive pomace (SBO<sub>p</sub>);  
 551 Sulphur+bentonite+municipal waste (SBM<sub>w</sub>); Sulphur+bentonite+orange residue+municipal waste (SBO<sub>r</sub>M<sub>w</sub>); Sulphur+bentonite+olive  
 552 pomace+municipal waste (SBO<sub>p</sub>M<sub>w</sub>). Water content (WC), electric conductivity (EC,  $\mu\text{S}/\text{cm}$ ), organic carbon (OC), total nitrogen (TN),  
 553 carbon nitrogen ratio (C/N), water soluble phenols (WSP,  $\mu\text{g TAE g}^{-1} \text{ ds}$ ), fluorescein hydrolase (FDA,  $\mu\text{g fluorescein g}^{-1} \text{ ds}$ ), Dehydrogenase  
 554 (DHA,  $\mu\text{g INTF g}^{-1} \text{ ds h}^{-1}$ ), Microbial Biomass C (MBC,  $\text{mg C g}^{-1} \text{ s}$ ).

	<b>CTR</b>	<b>SB</b>	<b>SBO<sub>r</sub></b>	<b>SBO<sub>p</sub></b>	<b>SBM<sub>w</sub></b>	<b>SBO<sub>r</sub>M<sub>w</sub></b>	<b>SBO<sub>p</sub>M<sub>w</sub></b>
<b>WC (%)</b>	10.0* <sup>c</sup> ±0.2	10.2 <sup>c</sup> ±0.2	13.93 <sup>a</sup> ±0.4	12.5 <sup>b</sup> ±0.1	14.6 <sup>a</sup> ±0.7	14.5 <sup>a</sup> ±0.7	12.88 <sup>b</sup> ±0.4
<b>pH (H<sub>2</sub>O)</b>	8.87 <sup>a</sup> ±0.1	8.71 <sup>a</sup> ±0.2	8.72 <sup>a</sup> ±0.1	8.84 <sup>a</sup> ±0.1	8.81 <sup>a</sup> ±0.1	8.63 <sup>a</sup> ±0.2	8.66 <sup>a</sup> ±0.2
<b>pH (KCl)</b>	8.31 <sup>a</sup> ±0.2	8.32 <sup>a</sup> ±0.1	8.25 <sup>a</sup> ±0.2	8.42 <sup>a</sup> ±0.1	8.21 <sup>a</sup> ±0.1	8.05 <sup>a</sup> ±0.3	8.11 <sup>a</sup> ±0.3
<b>EC</b>	352 <sup>c</sup> ±4.1	273.8 <sup>e</sup> ±2.0	382.5 <sup>b</sup> ±2.8	332.2 <sup>d</sup> ±2.2	386.3 <sup>b</sup> ±3.1	466.4 <sup>a</sup> ±7.3	451.1 <sup>a</sup> ±8.1
<b>WSP</b>	2.51 <sup>b</sup> ±0.1	2.52 <sup>b</sup> ±0.1	2.55 <sup>b</sup> ±0.3	3.81 <sup>a</sup> ±0.2	2.57 <sup>b</sup> ±0.4	2.52 <sup>b</sup> ±0.1	2.51 <sup>b</sup> ±0.2
<b>OC (%)</b>	1.047 <sup>c</sup> ±0.02	0.997 <sup>d</sup> ±0.01	1.320 <sup>a</sup> ±0.2	1.197 <sup>b</sup> ±0.05	0.984 <sup>d</sup> ±0.02	1.297 <sup>a</sup> ±0.1	1.140 <sup>b</sup> ±0.04
<b>TN (%)</b>	0.058 <sup>b</sup> ±0.01	0.035 <sup>c</sup> ±0.01	0.084 <sup>a</sup> ±0.01	0.077 <sup>b</sup> ±0.01	0.082 <sup>a</sup> ±0.01	0.081 <sup>a</sup> ±0.01	0.079 <sup>b</sup> ±0.01
<b>C/N</b>	18 <sup>b</sup> ±0.5	28 <sup>a</sup> ±0.9	16 <sup>c</sup> ±0.2	16 <sup>c</sup> ±0.1	12 <sup>e</sup> ±0.1	16 <sup>c</sup> ±0.3	14 <sup>d</sup> ±0.4
<b>FDA</b>	4.25 <sup>e</sup> ±0.2	6.43 <sup>c</sup> ±0.2	8.61 <sup>a</sup> ±0.4	8.20 <sup>a</sup> ±0.3	5.54 <sup>d</sup> ±0.1	7.12 <sup>b</sup> ±0.2	6.52 <sup>c</sup> ±0.2
<b>DHA</b>	49 <sup>e</sup> ±0.8	54 <sup>d</sup> ±1.2	69 <sup>a</sup> ±0.6	65 <sup>b</sup> ±1.2	60 <sup>c</sup> ±1.1	67 <sup>b</sup> ±0.9	56 <sup>d</sup> ±1.0
<b>MBC</b>	1.81 <sup>f</sup> ±0.1	3.55 <sup>e</sup> ±0.1	5.67 <sup>a</sup> ±0.2	5.33 <sup>b</sup> ±0.1	4.44 <sup>c</sup> ±0.2	5.44 <sup>ab</sup> ±0.3	3.88 <sup>d</sup> ±0.1

555 Data are the mean of three independent experiments ± standard errors. \*Different letters, in the same row, indicate significant differences  
 556 at  $p \leq 0.05$ .

557

**Table 3** Antioxidant activities (DPPH,  $\mu\text{M Trolox Eq/g FW}$ ; ABTS,  $\mu\text{M Trolox Eq/FW}$ ; and ORAC,  $\mu\text{M Trolox Eq/100g FW}$ ) polyphenols (mg Tr/g FW) and flavonoids (mg rutin/g FW) in red onion bulbs grown for 3 months in soils differently treated: control CTR, soil without fertilizer; soil+sulphur+bentonite (SB); Sulphur+bentonite+orange residue (SBO<sub>r</sub>); Sulphur+bentonite+olive pomace (SBO<sub>p</sub>); Sulphur+bentonite+ municipal waste (SBM<sub>w</sub>); Sulphur+bentonite+orange residue+ municipal waste (SBO<sub>r</sub>M<sub>w</sub>); Sulphur+bentonite+olive pomace+ municipal waste (SBO<sub>p</sub>M<sub>w</sub>).

Onion	CTR	SB	SBO <sub>r</sub>	SBO <sub>p</sub>	SBM <sub>w</sub>	SBO <sub>r</sub> M <sub>w</sub>	SBO <sub>p</sub> M <sub>w</sub>
<b>DPPH</b>	2.81 <sup>*d</sup> ±0.04	3.13 <sup>c</sup> ±0.05	4.04 <sup>a</sup> ±0.18	3.05 <sup>c</sup> ±0.06	3.04 <sup>c</sup> ±0.05	3.94 <sup>a</sup> ±0.11	3.31 <sup>b</sup> ±0.13
<b>ABTS</b>	7.40 <sup>d</sup> ±0.1	10.0 <sup>bc</sup> ±0.2	11.0 <sup>a</sup> ±0.2	10.2 <sup>b</sup> ±0.1	9.53 <sup>c</sup> ±0.3	10.9 <sup>a</sup> ±0.1	10.1 <sup>b</sup> ±0.1
<b>ORAC</b>	1160.6 <sup>d</sup> ±21	1128.8 <sup>d</sup> ±14	2303.3 <sup>a</sup> ±26	1618.2 <sup>c</sup> ±11	996.9 <sup>c</sup> ±4.1	2293.8 <sup>a</sup> ±9.8	1782.4 <sup>b</sup> ±4.8
<b>Polyphenols</b>	4.71 <sup>f</sup> ±0.1	7.82 <sup>c</sup> ±0.1	9.81 <sup>a</sup> ±0.4	6.78 <sup>d</sup> ±0.2	5.98 <sup>e</sup> ±0.2	9.37 <sup>a</sup> ±0.2	8.43 <sup>b</sup> ±0.2
<b>Flavonoids</b>	2.20 <sup>e</sup> ±0.04	3.70 <sup>d</sup> ±0.06	5.15 <sup>b</sup> ±0.02	3.62 <sup>d</sup> ±0.04	3.60 <sup>d</sup> ±0.04	5.56 <sup>a</sup> ±0.06	4.16 <sup>c</sup> ±0.05

558

559 Data are the mean of three independent experiments ± standard errors. \*Different letters, in the same row, indicate significant differences at  $p \leq$   
560 0.05.

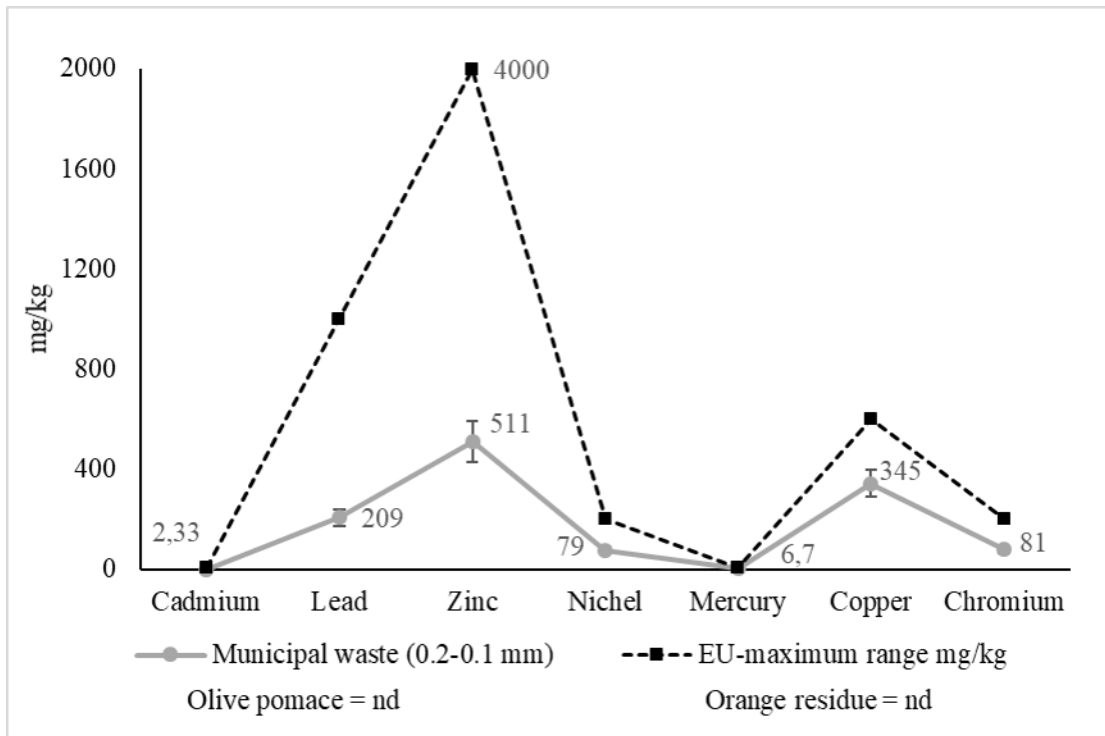
561

562 **Table 4** Antioxidant activities (DPPH,  $\mu\text{M Trolox Eq/g FW}$ ; ABTS,  $\mu\text{M Trolox Eq/FW}$ ; and ORAC,  $\mu\text{M Trolox Eq/100g FW}$ ) polyphenols  
 563 (mg Tr/g FW) and flavonoids (mg rutin/g FW) in garlic bulbs grown for 3 months in soils differently treated: control CTR, soil without fertilizer;  
 564 soil+sulphur+bentonite (SB); Sulphur+bentonite+orange residue (SBO<sub>r</sub>); Sulphur+bentonite+olive pomace (SBO<sub>p</sub>); Sulphur+bentonite+  
 565 municipal waste (SBM<sub>w</sub>); Sulphur+bentonite+orange residue+ municipal waste (SBO<sub>r</sub>M<sub>w</sub>); Sulphur+bentonite+olive pomace+ municipal waste  
 566 (SBO<sub>p</sub>M<sub>w</sub>).

Garlic	CTR	SB	SBO <sub>r</sub>	SBO <sub>p</sub>	SBM <sub>w</sub>	SBO <sub>r</sub> M <sub>w</sub>	SBO <sub>p</sub> M <sub>w</sub>
<b>DPPH</b>	2.31 <sup>e</sup> ±0.01	3.44 <sup>c</sup> ±0.03	4.32 <sup>a</sup> ±0.05	3.25 <sup>d</sup> ±0.02	3.44 <sup>c</sup> ±0.02	3.77 <sup>b</sup> ±0.05	3.33 <sup>cd</sup> ±0.07
<b>ABTS</b>	9.4 <sup>e</sup> ±0.4	12.0 <sup>c</sup> ±0.3	13.1 <sup>b</sup> ±0.1	11.2 <sup>d</sup> ±0.2	11.5 <sup>cd</sup> ±0.2	13.7 <sup>a</sup> ±0.3	11.1 <sup>d</sup> ±0.1
<b>ORAC</b>	4301.6 <sup>e</sup> ±5	5007.8 <sup>b</sup> ±19	5468.3 <sup>a</sup> ±21	5012.2 <sup>b</sup> ±25	4890.9 <sup>c</sup> ±17	5211.8 <sup>ab</sup> ±18	4582.1 <sup>d</sup> ±13
<b>Polyphenols</b>	6.91 <sup>d</sup> ±0.5	8.82 <sup>b</sup> ±0.1	9.94 <sup>a</sup> ±0.3	7.96 <sup>c</sup> ±0.2	7.98 <sup>c</sup> ±0.3	9.75 <sup>a</sup> ±0.4	8.11 <sup>c</sup> ±0.4
<b>Flavonoids</b>	4.20 <sup>c</sup> ±0.3	5.60 <sup>b</sup> ±0.3	6.41 <sup>a</sup> ±0.2	5.95 <sup>b</sup> ±0.2	6.70 <sup>a</sup> ±0.3	5.98 <sup>b</sup> ±0.3	5.44 <sup>b</sup> ±0.3

567

568 Data are the mean of three independent experiments ± standard errors. \*Different letters, in the same row, indicate significant differences at  $p \leq$   
 569 0.05.

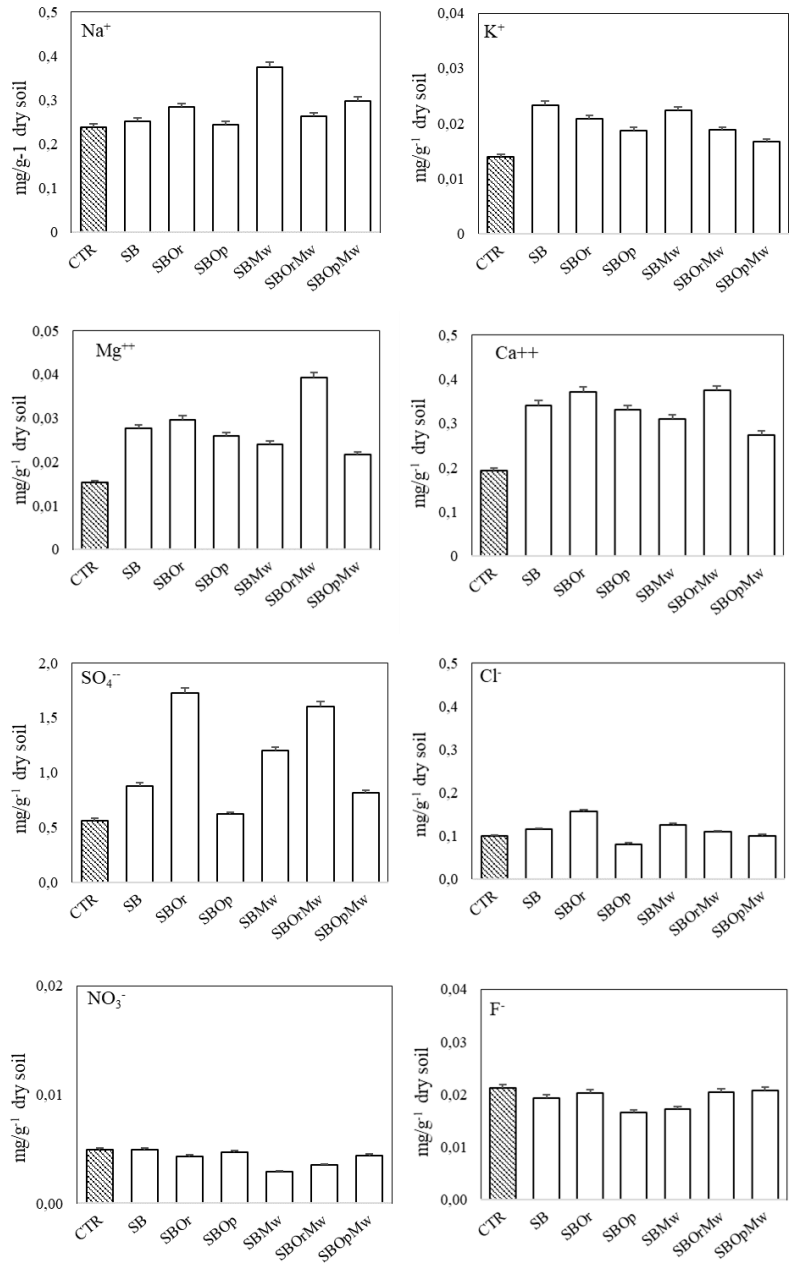


570

571 **Figure 1** Content of cadmium, lead, zinc, nickel, mercury, copper and chromium (mg/kg) in Mw  
 572 (0.2-0.1 mm), compared to the European maximum allowed limit. Or and Op didn't contain heavy  
 573 metals.

574

575

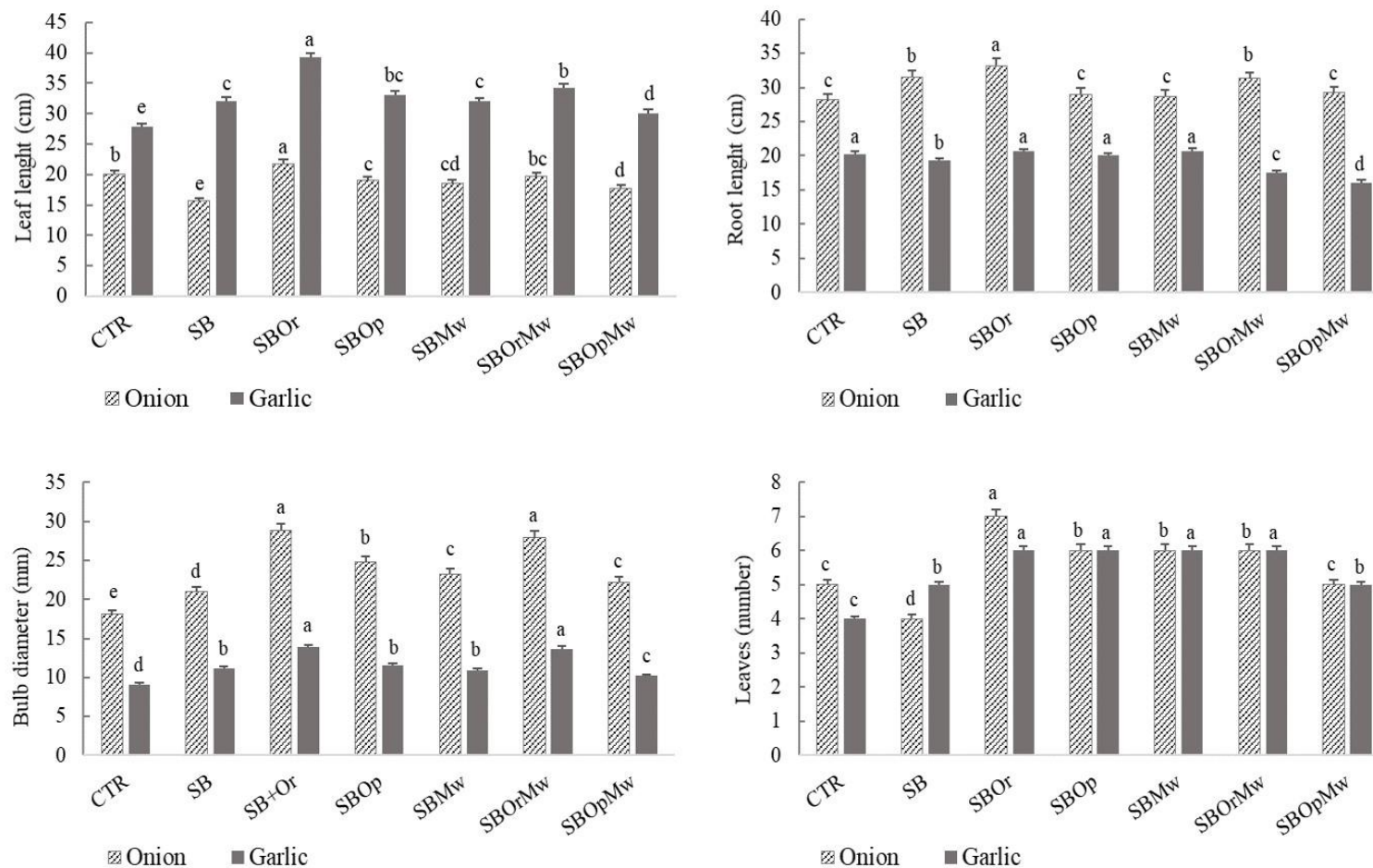


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577

578 **Figure 2** Cation and anion content in soil 3 months after the amendment with: CTR= Control, soil  
 579 without fertilizer; soil+sulphur+bentonite (SB); Sulphur+bentonite+orange residue (SBOOr);  
 580 Sulphur+bentonite+olive pomace (SBOp); Sulphur+bentonite+municipal waste (SBMw);  
 581 Sulphur+bentonite+orange residue+composted municipal waste (SBOOrMw);  
 582 Sulphur+bentonite+olive pomace+ dried municipal waste (SBOpMw). Data are the means of three  
 583 independent experiments and bars represent the standard error of the parameters analysed.

584



585

586 **Figure 3** Growth parameters of onion and garlic grown for 3 months on soils differently treated. CTR= Control, soil without fertilizer;  
 587 soil+sulphur+bentonite (SB); Sulphur+bentonite+orange residue (SBOOr); Sulphur+bentonite+olive pomace (SBOP); Sulphur+bentonite+  
 588 municipal waste (SBMw); Sulphur+bentonite+orange residue+ municipal waste (SBOOrMw); Sulphur+bentonite+olive pomace+ municipal waste  
 589 (SBOPMw). Different letters, in the same group of bars, indicate significant differences at  $p \leq 0.05$ .

