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16 **Shelf life extension of mozzarella cheese packed in preserving liquid with calcium lactate**
17 **and bergamot juice concentrate.**

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24

25 **Abstract**

26 Traditional Mozzarella is a fresh cheese produced in Italian local market without additives that shows
27 a short shelf life of about 5 days. This work tested the use of natural additives (bergamot juice
28 concentrate-BJ and calcium lactate-CL) in preserving liquid for a Mozzarella cheese with the aim to
29 extend its shelf life, regarding the microbial growth and the overall cheese quality. Results of
30 qualitative analyses showed that the preserving liquid with the mix of BJ and CL promoted an
31 extension of mozzarella shelf life up to 20 days. A reduced growth of *Pseudomonas* species was
32 evidenced after 5 days of storage, whereas no inhibition of lactic acid bacteria was observed for the
33 storage period. Moreover, mozzarella cheese packed in mixed preserving liquid possessed better
34 textural properties, evidenced by the lowest proteolysis index measured after 13 days of storage, and
35 a good antioxidant activity.

36

37

38 **Introduction**

39 Mozzarella cheese is an Italian unripened cheese with a milky fresh taste and higher moisture content
40 (60-65%) than in other dairy products, obtained by lactic acid bacteria fermentation (lactofermented
41 mozzarella) or by direct injection of organic acids into the milk (acidified mozzarella). It is packed
42 until consumption immersed into a preserving liquid, constituted by water, and sometimes NaCl or
43 organic acids (Mucchetti & Neviani, 2006). Mozzarella cheese is easily perishable due to excessive
44 microbial growth and also due to mass transfer (i.e. migration of salt and water) between the product
45 and the preserving liquid: shelf life commonly ranges from 5 to 10 days, depending on the moisture
46 level, microbial growth, manufacturing procedures and storage conditions (Faccia et al., 2019). In
47 particular, the shelf-life of mozzarella cheese with high water content is 5 days (Altieri et al. 2005).
48 Local firms are very interested to prolong its shelf life, with the aim to expand the business in larger
49 national and international markets. Among the different possibilities for dairy products, as new

50 packaging solutions (Piscopo et al., 2015), greater processing sustainability (Piscopo et al., 2019) and
51 reduction of wastes and food losses (Falcone et al., 2017), alternative compositions of preserving
52 liquids can be considered, in particular for the direct interaction with the cheese for microbiological,
53 sensorial and chemical quality. Different studies evaluated NaCl in the preserving liquid for
54 mozzarella cheese: it can preserve its texture delaying the water diffusion between mozzarella cheese
55 and brine; it improved its shelf life by control of undesirable microbial growth; it affected positively
56 water activity and enzyme activity of cheese (Guinee & Fox, 2004). The substitution of Na cation
57 with others as Ca, Mg, NH_4 was considered an alternative to sodium in cheese to reduce the possible
58 healthy damage (Ayyash et al. 2013) and to promote protein to protein interactions within the cheese
59 matrix (Faccia et al., 2013). Before, this salt was added during cheesemaking process: it was found
60 that it improves gel strength and the release of water from the matrix as reported by Pastorino et al.
61 (2003). In some works, were reported that addition of calcium chloride to governing liquid of
62 mozzarella improved both the structure and taste (Faccia et al., 2011) and could have a certain
63 bacteriostatic effect on *Pseudomonas* spp (Faccia et al., 2013). The addition of CaCl to governing
64 liquid improved organoleptic parameters and showed a certain bacteriostatic effect on *Pseudomonas*
65 spp (Faccia et al., 2009, 2011, 2013).

66 Plant extracts, essential oils, juices and other derivatives can be used as alternative agents in the food
67 preservation for their important compounds which could reduce microbial count (Romeo et al., 2008)
68 and improve the quality of food products (Romeo et al., 2010). Citrus fruits, commonly widespread
69 and consumed in South of Italy are important source of several biomolecules with functional and
70 antioxidant properties (Sicari et al., 2016). Bergamot (*Citrus Bergamia* Risso) is a natural hybrid fruit
71 derived from bitter orange and lemon, come from the Province of Reggio Calabria, and used mostly
72 for the extraction of essential oil and in less extent for juice (Scerra et al., 2018). In the last period,
73 Bergamot fruits are associated with benefic effects for human healthy for their anticancer,
74 antimicrobial, antioxidant, anti-inflammatory activities (Celia et al., 2013). Bergamot derivatives
75 possesses a high quantity of bioactive of components (phenolics, flavonoids and other antioxidant
76 compounds (Russo et al., 2016; Giuffrè et al., 2019) which throw light on the possible use in food
77 processing to improve the functional and microbiological characteristics. Moreover, it was
78 demonstrated by literature that essential oil and juice of bergamot (Fisher and Phillips, 2006;
79 Pedonese et al., 2017; Rossi et al., 2018) reduced the pathogens microbial growth and limited the
80 biofilm formation of bacteria strains and their motility.

81 Thus, in this research governing liquids containing bergamot concentrated juice and calcium lactate
82 were evaluated for the preserving of lacto-fermented mozzarella cheese in relation to microbiological,
83 sensorial and chemical characteristics.

84 Material and methods

85 Preparation of samples

86 A concentrated of Bergamot juice (BJC) was used in the preserving liquid for lacto-fermented
87 mozzarella cheeses (125 g of weight, moisture >55%). BJC was collected in a factory, Delizie della
88 Natura, located in Reggio Calabria (Italy), transported in containers certified microbiologically safe,
89 and stored at 4° C in dark conditions for 24 h before their use and analysis. Calcium lactate (CL) was
90 also used in the preserving liquid composition. Lacto-fermented mozzarella cheeses were
91 manufactured in a firm located in Reggio Calabria (Italy). Usually mozzarella cheeses are immersed
92 in tap water, microbiological safe, and sold with a shelf life of 5 days. For the experimental plants
93 three preserving liquids were evaluated on mozzarella cheeses shelf life and mozzarella cheeses
94 samples were therefore named as follows: BJ-M (0,1 % BJ v/v); BJ+CL-M (0,05 % BJ v/v + 0,2 %
95 CL w/v); Control (tap water) All samples were submitted to chemical, microbiological and sensory
96 analyses, immediately after 1 day of manufacturing and after 5, 7, 13, and 20 days of storage at 4°C.

97 Microbiological analyses

98 The microbiological analyses were performed according to the IDF standard protocol (IDF, 2001).
99 10 g sample of lacto-fermented mozzarella cheese (mixed centre and edge portions) was aseptically
100 taken and mixed with 90 mL sterile Ringer's solution and homogenised for 3 min in a stomacher bag
101 filter by Bag Mixer (Interscience, Saint Nom, France). Subsequently, decimal dilutions of
102 homogenates were made using the same diluent, and the dilutions were plated on appropriate media
103 in Petri dishes. Bacterial counts were determined in duplicate. Total bacterial count (TBC) was
104 assessed after incubation on Plant Count Agar 90 (PCA-Oxoid, Milan, Italy) at 26 °C for 48 h; total
105 lactic acid bacteria (LAB) were enumerated after anaerobic incubation in MRS Agar (Oxoid, Milan,
106 Italy) at 32°C for 48 h. *Pseudomonas* spp. count was assessed at 25 °C for 48 h in *Pseudomonas* Agar
107 Base 93 (Biolife, Milan, Italy) added of CFC *Pseudomonas* supplement (Biolife, Milan, Italy). The
108 results were expressed as Log₁₀ cfu g⁻¹.

109 Titratable acidity, pH, aw and moisture

110 Titratable acidity and pH were evaluated on water extract obtained from homogenization of 10 g of
111 mozzarella cheese. For the titratable acidity, expressed as lactic acid %, and pH measurement 10 mL
112 of water extract was analyzed according to AOAC methods, (1980a; 1980b). The percentage of
113 moisture was evaluated on 5 g of sample following the method AOAC, 1990. Water activity value
114 was obtained by mean of LabMaster-aw instrument (Novasina, Lachen, 106 Switzerland).

115 Evaluation of proteolysis

116 The evolution of proteolysis of lacto-fermented mozzarella cheese samples after (1, 13 and 20 days
117 of storage) was evaluated according to Zoidou et al. (2015). Total nitrogen (TN) was determined in
118 0.5 g of mozzarella cheese was analyzed by means of the Kjeldahl method with Foss equipment
119 (Tecator™ and Kjeltec™ 8400 analyser unit, Fisher Scientific, Foss North America). For the
120 determination of water-soluble nitrogen (SN) ten grams of cheese was homogenised in 100 g of
121 distilled water by mean the Ultra-Turrax T 25 basic. After 60 min at 40 °C, the cheese dispersion was
122 re-homogenised under the same conditions. The homogenate was centrifuged at 3000 rcf for 30 min
123 at 6 °C, and the supernatant was filtered through filter paper (Whatman, 0,45 µm). The filtrate (10
124 mL), water-soluble extract of the cheese, was used for the determination of water-soluble nitrogen
125 (SN) of cheese by means of the Kjeldahl method. Furthermore, 25 mL of the water-soluble extract
126 were mixed with an equal quantity of TCA or trichloroacetic acid (24% w/w), remaining overnight
127 at 4°C after which the mixture was filtered through filter paper. Fifteen grams of the supernatant were
128 used for the determination of 12% TCA-soluble N of the cheese (TCASN), and analyses was carried
129 out by means of the Kjeldahl method. The results were expressed as percentage values of primary
130 proteolysis (WSN /TN) and secondary proteolysis (ratio of TCASN /TN).

131 Texture profile analysis

132 Texture profile analysis (TPA) of mozzarella cheese samples was performed by TA-XT Plus Texture
133 Analyzer (Stable Micro Systems, Godalming, Surrey, UK) evaluating hardness, adhesiveness,
134 cohesiveness, springiness, gumminess, chewiness and resilience. These parameters were evaluated
135 after a compression test with two successive cycles performed on whole mozzarella (5 mm sec⁻¹ of
136 test speed, 18 mm of distance, 5 s of time, 5 g of force, P/100 aluminum compression probe with a
137 100 mm of diameter) and after an elaboration of results by mean the Texture Expert for Windows
138 Stable Micro Systems.

139 Antioxidant properties of water-soluble extracts

140 In order to characterize and to evaluate the total antioxidant capacity of cheese samples two different
141 and complementary assays were used. The samples were evaluated for their antiradical activity
142 against 2,2'-azinobis-(3-ethylbenzothiazoline-6-sulfonic acid) (ABTS) and 2,2'-azobis (2-
143 methylpropionamide) dihydrochloride (AAPH) radicals. All data were then expressed as Trolox
144 Equivalents (µmol TE g⁻¹) by using a standard curve (0.25-2.0 µM Trolox, 6-hydroxy-2,5,7,8-
145 tetramethychroman-2-carboxylic acid). Trolox equivalent antioxidant capacity (TEAC) was
146 determined by the decolorization assay using ABTS+ radical cation according to the method of Re et

147 al. (1999). ABTS solution (2900 μL) was reacted with 100 μL of methanol extract (10 g of mozzarella
148 sample mixed to 50 mL of methanol:water, 80:20, v:v) and the absorbance (734 nm) was measured
149 after 6 min in the dark in a UV-VIS spectrophotometer (Agilent, Santa Clara, California, USA). The
150 ORAC assays was evaluated according to the method of Zulueta et al. (2009). The assay was carried
151 out with 20 μL of methanol extract, 150 μL of fluorescein and, 25 μL of AAPH solution, at 37 °C at
152 each minute of the total 60 min and ORAC values, were calculated from the differences of areas under
153 the fluorescence decay curves between the blank and the samples.

154

155 Statistical analysis

156 All experimental data were processed using SPSS Statistics 15.0 software and were compared by
157 statistical analysis of variance (one-way ANOVA and Multivariate analysis). Tukey's multiple range
158 test was used to determine significant differences among samples ($p < 0.05$). The analyses were
159 performed in triplicate and the results were expressed as mean $\pm$ standard deviation.

160

161

162 Results and discussions

163 Microbiological analyses highlighted a microbial growth as expected during the 20 days.
164 *Pseudomonas* spp. count greatly increased after 5 days with highest values for BJ-M and Control
165 samples (4 Log_{10} CFU g^{-1}). BJ+CL-M presented a lower load that tended to slightly increase during
166 the storage, reaching the counts of the other samples without further variation up to 20 days. These
167 results demonstrated that concentrated bergamot juice and calcium lactate, when associated, can
168 inhibit *Pseudomonas* species as show in Figure 1. After 13 days BJ-M possessed the lowest
169 *Pseudomonas* count. For the characteristics of texture, only BJ+CL mozzarella cheeses kept to 20
170 days with a TBC of 6.5 Log_{10} CFU g^{-1} . BJ+CL-M sample showed the highest total bacterial count
171 with high significant differences at 7 days ($6.75 \pm 0.01 \text{ Log}_{10}$ CFU g^{-1} , $p < 0.01$) and 13 days (6.98 ± 0.05
172 Log_{10} CFU g^{-1} , $p < 0.01$). Probably, it is associated to the major content of lactic acid bacteria (at each
173 monitoring time $p < 0.01$) with the following values: 6.13 ± 0.03 and $6.94 \pm 0.01 \text{ Log}_{10}$ CFU g^{-1} at 7 and
174 13 days respectively, as explained in the graph of Figure 1 (a and b) as confirmed by Pearson's
175 correlation coefficient ($r = 0.960$, $p < 0.05$). Time and preserving liquid have significantly influenced
176 microbiological parameters (LAB and *Pseudomonas* spp.) by Multivariate analysis ($p < 0.01$):
177 preserving liquid composition did not affect the evolution of TBC in mozzarella cheese samples
178 ($p > 0.05$). Our results are in contrast with Ayyash & Shah, (2011) that reported a stronger effect of

179 brine on LAB counts in mozzarella samples. TBC did not were instead affected by studied variables:
180 preserving liquids and storage time ($p>0.05$).

181 Table 1 showed the results of acidity, pH, a_w and moisture of lacto-fermented mozzarella samples.
182 There weren't significant differences among samples about titratable acidity, pH and a_w after 1 day.
183 Values of titratable acidity weren't significantly different among samples at each monitored time
184 except for the 13th day where significantly higher values ($p<0.05$) were found in the Control sample
185 (0,19 % lactic acid). Moreover, results of water activity did not highlight significant differences
186 related to preserving liquid composition and storage time. BJ-M showed generally the highest pH
187 values during the monitoring days whereas lower pH was observed in BJ+CL-M probably for the
188 larger acidification process due to the higher LAB count. This last assessment was also confirmed
189 by correlation results of Pearson's coefficient ($r=-0.855$, $p<0.05$). Primary proteolysis in cheese may
190 be defined as those changes in α -, β , χ -, caseins, peptides, and other minor bands. Secondary
191 proteolysis products could include those peptides, small fragments of proteins and amino acids which
192 are soluble in acid solutions (Rank *et al.*, 1985). The extent of primary and secondary proteolysis in
193 the different samples and storage time are shown in figure 2: The primary proteolysis, expressed as
194 WSN/TN, increased in all samples, with higher values for Control sample and lower values for BJ-
195 M and BJ+CL-M samples. As observed by Thibaudeau *et al.* (2015) storage time significantly
196 influenced the mozzarella cheese proteolysis ($p<0.01$ for primary proteolysis and $p<0.05$ in secondary
197 proteolysis). Therefore, preserving liquid composition affected only the primary proteolysis ($p<0.05$)
198 but not secondary proteolysis. So, the effect of bergamot with calcium lactate preserves the evolution
199 of proteolysis with differences highly significant among sample as found by Anova one-way analysis
200 ($p<0.01$).

201 Texture profile analysis (TPA) of all samples during the storage were shown in Table 2. Time and
202 preserving liquid composition significantly affect TPA: in particular for hardness, gumminess and
203 chewiness ($p<0.01$). At the initial time the Control had the higher hardness values (9271,54); then
204 this parameter decreased in all samples for the exchange from paste to governing liquid and from
205 governing liquid to paste of salts and water. After 13 days of storage BJ+CLM samples have shown
206 the highest hardness (4309.27 g) with highly significant differences among samples ($p<0.01$). Use of
207 calcium lactate as alternative to common used salts contributes to avoid the surface deterioration
208 because of the presence of ionic calcium that counterbalances the sequestering action of the calcium
209 bound to the casein network due to acidic action: preserving the integrity of the mozzarella surface is
210 a primary aim, since it represents a barrier to the mass transfer (Faccia *et al.*, 2019). Literature
211 suggested that some texture parameters, like adhesiveness, were not useful for fresh cheese as
212 mozzarella (Fiszman & Damàsio, 2000; Halmos *et al.* 2003): by multivariate analysis time didn't

213 affect adhesiveness ($p > 0.05$). TPA springiness and cohesiveness for all samples ranged from 0.85
214 to 0.75 and 0.95 to 0.82 respectively. The chewiness is, defined as the energy required for
215 disintegrating solid food and obtained by TPA hardness $\times$ TPA springiness $\times$ TPA cohesiveness: as
216 cheese hardness value increases as also chewiness one increases (Bourne, 2002). The Control sample
217 had showed higher values at initial time (6494,15) and the BJ+CL-M sample after 13 days (2822,88),
218 contrarily to Fogaça et al. (2017) in a work about TPA parameters of mozzarella cheese.

219 Results of antioxidant activity of mozzarella cheese sample are given in Figure 3. Antioxidant activity
220 of samples increased throughout the storage period with highly significant differences by Multivariate
221 analysis ($p < 0.01$). Also, preserving liquid composition influenced it at each storage time: in particular,
222 highly significant differences were found among samples for TEAC ($p < 0.01$) and for ORAC
223 ($p < 0.05$). TEAC evaluated for BJ+CL-M sample increased after 5 days preserving the greater
224 antioxidant activity during all the storage time with a value of $3.83 \pm 0.03 \mu\text{M TE g}^{-1}$ at 13 days and
225 $6.17 \pm 0.03 \mu\text{M TE g}^{-1}$ at 21 days (data not shown). Results of ORAC showed that the sample with
226 bergamot concentrated juice had higher values since initial time and in particular after one week from
227 production: at seven days BJ-M had value of $6.59 \pm 0.28 \mu\text{M TE g}^{-1}$. Literature showed that LAB are
228 important for the development of the biochemical characteristics and the releasing of bioactive
229 peptides, in particular during the first weeks in cheese (Santiago-López et al., 2018) and that the
230 bioactivity of cheese is mainly developed during the storage time (Hossain et al., 2018): in fact a
231 correlation between Lab and ORAC was found after five days ($r = 0.822$).

232 **Conclusions**

233 Lacto-fermented mozzarella cheeses stored in preserving liquid with bergamot juice concentrate and
234 calcium lactate (BJ+CL-M) reached 20 days of shelf life, whereas those stored with bergamot juice
235 concentrated and tap water (BJ-M, Control respectively) reached 13 days for the collapse of
236 mozzarella structure visually observable and the worst microbiological quality. These results
237 indicated a shelf-life extension compared to commonly 5 days for this cheese without chemical
238 additives or stored in modified atmosphere or with active coating. Moreover, the 20 days of shelf life
239 were achieved with the use of calcium lactate and a natural product that enhances the final product
240 and the local market.

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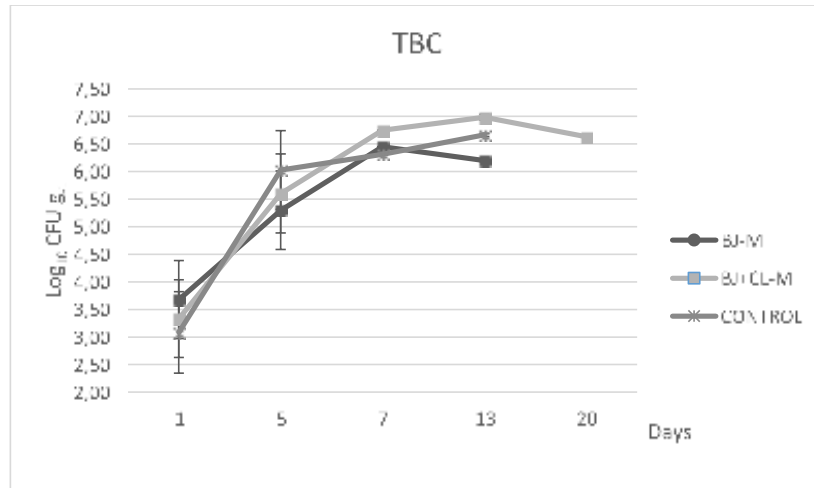
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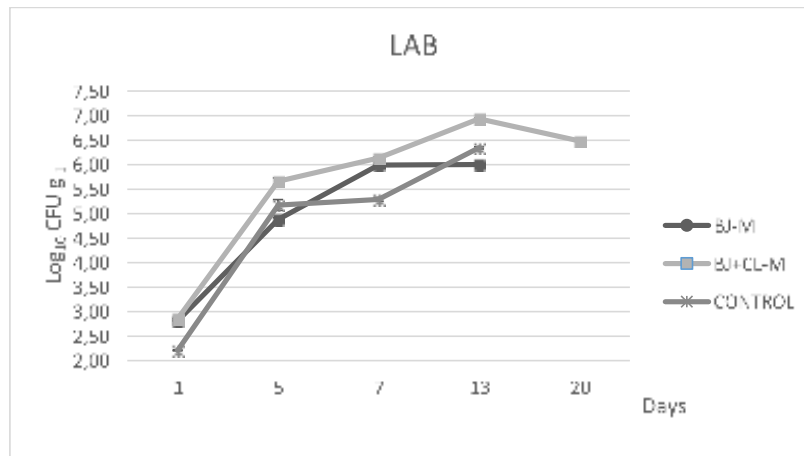
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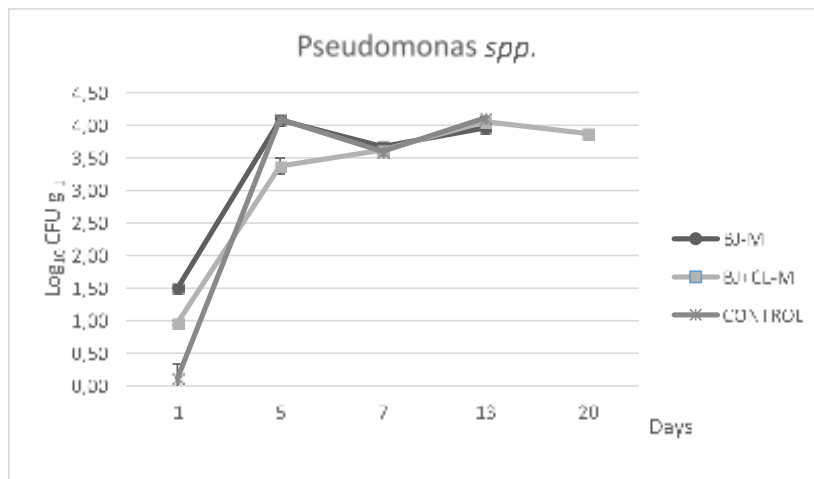
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a



b



c

Fig.1 Microbiological counts of different lacto-fermented mozzarella cheeses during the storage: total bacterial count (a), Lactic acid bacteria (b), *Pseudomonas spp.* (c).

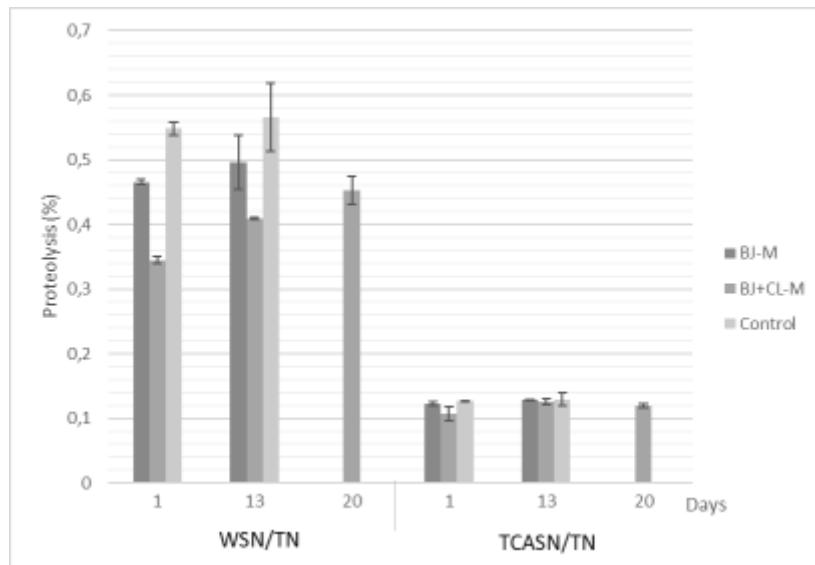
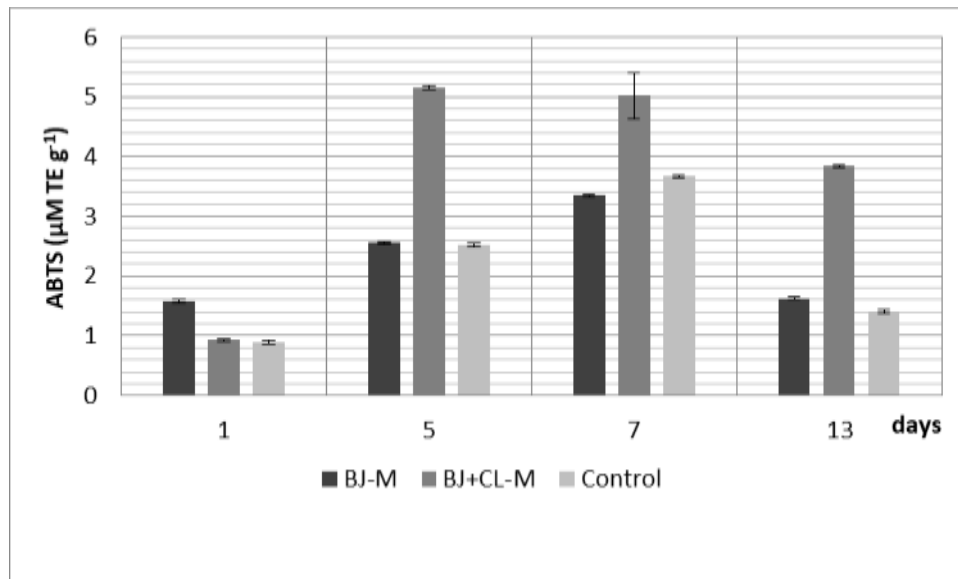
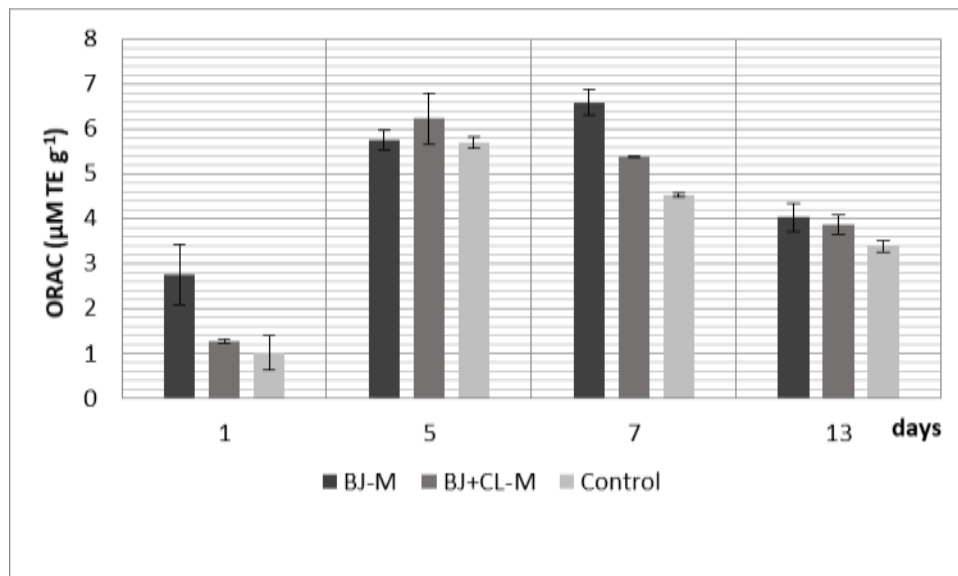


Fig.2 Primary and secondary proteolysis in the different samples and storage time.



a



b

Fig.3 Trolox equivalent antioxidant capacity (TEAC) (a) and Oxygen radical absorbance capacity (ORAC) (b) antioxidant activity in mozzarella after 1, 5, 7 and 13 storage days, expressed as $\mu\text{M TE g}^{-1}$.

Table 1 Physico-chemical parameters of different lacto-fermented mozzarella cheeses during the storage.

Samples	t	Titrateable acidity (% lactic acid)	pH	a _w	Moisture (%)
BJ-M	1	0,15±0,02	5,95±0,03	0,96±0,00	82,19±0,07 ^a
BJ+CL-M		0,11±0,00	5,99±0,01	0,96±0,00	76,95±0,09 ^c
Control		0,17±0,02	5,98±0,02	0,96±0,00	79,62±0,05 ^b
Sig.		n.s.	n.s.	n.s.	**
BJ-M	5	0,17±0,02	5,99±0,02 ^a	0,97±0,00	66,89±0,03 ^a
BJ+CL-M		0,19±0,02	5,83±0,01 ^c	0,97±0,00	65,88±0,05 ^b
Control		0,23±0,02	5,88±0,00 ^b	0,97±0,00	64,34±0,00 ^c
Sig.		n.s.	**	n.s.	**
BJ-M	7	0,23±0,02	5,81±0,01 ^a	0,97±0,00 ^a	67,70±0,01 ^a
BJ+CL-M		0,20±0,00	5,76±0,01 ^b	0,97±0,00 ^a	63,44±0,02 ^b
Control		0,24±0,01	5,77±0,01 ^b	0,97±0,00 ^b	63,22±0,01 ^c
Sig.		n.s.	*	**	**
BJ-M	13	0,13±0,00 ^b	5,82±0,03 ^a	0,97±0,00	62,90±0,00 ^b
BJ+CL-M		0,14±0,02 ^b	5,71±0,01 ^c	0,97±0,00	62,13±0,00 ^c
Control		0,19±0,02 ^a	5,76±0,00 ^{ab}	0,97±0,00	64,12±0,05 ^a
Sig.		*	*	n.s.	**
BJ+CL-M	20	0,31±0,00	5,56±0,00	0,97±0,00	64,05±0,00

^{a-c} Data (mean of three replicates) followed by different lowercase letters in a line are significantly different by Tukey's multiple range test ($p < 0,05$). $p > 0,05$ n.s. not significant, $p < 0,05$ *, $p < 0,01$ **

451 **Table 2** Textural properties of different lacto-fermented mozzarella cheeses during the storage.
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Samples	t	Hardness (g)	Adhesiveness (g sec)	Springiness (mm)	Cohesiveness (ratio)	Gumminess (g)	Chewiness (g mm ⁻¹)	Resilience (ratio)
BJ-M	1	7071,93 ^c	-6,37 ^b	0,86 ^a	0,81 ^b	5721,72 ^c	4947,17 ^c	0,47 ^b
BJ+CL-M		8842,32 ^b	-15,53 ^c	0,85 ^b	0,77 ^c	6843,95 ^b	5783,16 ^b	0,46 ^c
Control		9271,54 ^a	-1,65 ^a	0,86 ^a	0,82 ^a	7575,50 ^a	6494,15 ^a	0,48 ^a
Sig.		**	**	**	**	**	**	**
BJ-M	5	4295,31 ^b	-6,13 ^c	0,89 ^a	0,78 ^a	3365,33 ^b	2997,39 ^b	0,48 ^a
BJ+CL-M		6352,31 ^a	-5,07 ^b	0,86 ^c	0,75 ^c	4762,55 ^a	4123,85 ^a	0,45 ^c
Control		2687,06 ^c	-2,20 ^a	0,89 ^a	0,77 ^{ab}	2075,07 ^c	1825,16 ^c	0,46 ^b
Sig.		**	**	*	*	**	**	**
BJ-M	7	4524,65 ^a	-6,98	0,87	0,77 ^b	3271,19 ^a	3021,38	0,47 ^{ab}
BJ+CL-M		3459,29 ^b	-4,21	0,93	0,81 ^a	2805,02 ^a	2607,79	0,49 ^a
Control		3412,11 ^b	-15,84	0,92	0,74 ^c	2100,09 ^b	2722,63	0,45 ^b
Sig.		*	n.s.	n.s.	**	**	n.s.	*
BJ-M	13	1664,54 ^c	-2,79	0,88 ^a	0,77	1276,00 ^c	1123,39 ^c	0,42 ^b
BJ+CL-M		4309,27 ^a	-6,50	0,85 ^a	0,77	3307,89 ^a	2822,88 ^a	0,45 ^{ab}
Control		3473,21 ^b	-6,23	0,79 ^b	0,79	2518,08 ^b	2067,41 ^b	0,48 ^c
Sig.		**	n.s.	*	n.s.	**	**	*
BJ+CL-M	20	4741,87	-5,84	0,86	0,77	3662,58	3156,61	0,45

453 ^{a-c} Data (mean of three replicates) followed by different lowercase letters in a line are significantly different by Tukey's
454 multiple range test ($p < 0,05$). $p > 0,05$ n.s. not significant, $p < 0,05$ *, $p < 0,01$ **
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