ORIGINAL PAPER

Exploring the Possibility to Shorten the Duration and Reduce the Number of Replicates in Biomethane Potential Tests (BMP)

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Received: 1 February 2022 / Accepted: 29 July 2022 / Published online: 18 August 2022 © The Author(s) 2022

Abstract

Biochemical methane potential (BMP) tests are the most reliable method for the direct evaluation of the methane yield from a specifc feedstock in anaerobic digestion. However, these tests are time-consuming (about 1 month) and quite expensive (need of no less than two or three replicates). This study evaluates the accuracy of the "frst-order kinetic", "logistic" and "Gompertz" models in predicting the BMP values, calibrating the models' parameters with the data collected in shorter BMP tests (i.e., 5, 7, 10, 14 and 21 days) than usually (28 days or more). Moreover, the infuence of the number of replicates (i.e., two or three) on the model prediction accuracy was also evaluated. A database from 32 BMP tests, previously carried out on diferent substrates, was adopted for these evaluations. The test duration signifcantly infuences the prediction accuracy for two models (Gompertz and frst-order kinetic), while the number of replicates is less infuencing. The ultimate methane production is not accurate if the models use parameters from short (less than 10 days) BMP tests. The increase in test duration to 21 days gives BMP predictions with errors below 10% for Gompertz and logistic models.

Graphical Abstract

Keywords Anaerobic digestion · BMP tests · First-order kinetic model · Gompertz model · Logistic model · Replicates

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Statement of Novelty

Prediction models are useful tools to estimate the ultimate biochemical methane potential (BMP) of a feedstock in anaerobic digestion (AD) under optimal conditions. However, in order to calibrate their parameters, these models require preliminary BMP tests, which are expensive (since

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require replications) and time-consuming (up to 3 months, but usually about 1 month is sufficient). To reduce the test time and save money, it is important to evaluate whether it is possible to reduce the test duration and the number of replicates. This study proposes a novel "hybrid" approach, where the "frst order kinetic", "logistic" and "Gompertz" models are applied in predicting the BMP values, using the data collected in short BMP tests (between 5 and 21 days). Moreover, the model accuracy is also evaluated under the hypothesis of reducing the number of replicates (commonly three) to only two. To the authors' best knowledge, no relevant evaluations are available in the literature. This is an important approach, since a fast and reliable method for BMP prediction is strictly linked to the management of full-scale AD plants.

Introduction

Anaerobic digestion (AD) is a biochemical process that degrades organic substances thanks to anaerobic microorganisms. The fnal product of AD is the biogas, a mixture of methane (60–70%), carbon dioxide (30–40%) and traces of other gases (such as nitrogen, hydrogen, ammonia and hydrogen sulphide). The methane produced by the AD (the so-called "biomethane") is a valid alternative to fossil fuels, as renewable resource. In addition and, more importantly, the biomethane can be produced from biodegradable waste, and this enhances the sustainable management of the organic fraction of municipal and agro-industrial waste and waste-water [\[1](#page-10-0)]. As well-known, the methane produced from a specifc substrate by AD under optimised environmental conditions is the biochemical methane potential (BMP), generally expressed as mL or L of CH_4 per gram of volatile solids (VS) of biodegradable substrate. The BMP depends on the physico-chemical characteristics of the substrate as well as on the environmental conditions of the AD process (such as the temperature, hydraulic retention time, inoculum to substrate ratio, possible presence of inhibitory compounds). The BMP evaluation is an essential step to optimise the AD [\[2](#page-10-1)], as it measures, under optimal conditions, the potential biodegradation of the substrate and therefore its methane yield. In other words, the BMP determination measures the substrate biodegradability, considering that the methane production increases with the anaerobic biodegradation. Usually, before feeding full-scale AD plants with a specifc substrate, BMP values are previously determined, in order to optimise the environmental conditions (such as temperature, organic loading rate, size of digester, etc.) and thus the methane yield of the converted organic matter. When upgraded to full-scale plant, the energy from a substrate is evaluated using its calorifc value. The latter parameter can be compared to the related efficiency of the biological process [[3\]](#page-10-2), although few studies played attention on this issue.

The methane yield of a substrate or a mixed feedstock can be estimated using several methods. In addition to the BMP tests, other experimental and theoretical methods have been proposed [[4,](#page-10-3) [5](#page-10-4)]. Spectrometry [\[6](#page-11-0)] and, in particular, near infrared (NIR) spectroscopy predict the enzymatically-digestible organic matter (the organic matter that can be digested under anaerobic conditions) and, therefore, the methane yield of a biomass through prediction models [[5,](#page-10-4) [7](#page-11-1), [8](#page-11-2)]. NIR spectrometry applied to several biomasses (such as municipal green waste, energy crops [[9\]](#page-11-3), municipal solid waste $[10]$ $[10]$, household waste $[11]$ $[11]$ $[11]$, plant biomasses $[5]$ $[5]$ and straw and manure $[12]$) gave accurate BMP predictions. However, NIR spectral information may be infuenced by the biomass composition, especially the water content and particle size, and this infuence reduces the reliability of the NIR prediction models [\[5](#page-10-4)].

The analysis of the chemical composition of the digested substrates is an alternative method to predict the fnal methane production, since it is infuenced by the biomass chemical characteristics [[5\]](#page-10-4). Buswell [\[13](#page-11-7), [14](#page-11-8)] and Tchobanoglous equations [[15\]](#page-11-9), which are based on the elemental composition (C, H, O, and N) of the substrate, are among the best predictors of the fnal methane production. These stoichiometric equations are extremely accurate in applications to easily-biodegradable substrates (e.g., cellulose) [[4\]](#page-10-3). However, these equations are less or not reliable to predict the BMP of slowly-degradable compounds (such as the lignocellulosic biomasses) [[16\]](#page-11-10). Therefore, these equations are mainly used to evaluate the biodegradability of a substrate, by comparing the methane yield of an experimental BMP batch test and the theoretical stoichiometric value derived by the formulas.

Other theoretical models, based on the complete characterisation of the substrate, have been developed to evaluate the variable level of biodegradability of a given substrate. For instance, the BMP of a lignocellulosic substrate can be predicted by measuring its lipid, protein and carbohydrate contents [[17\]](#page-11-11) (e.g., the model proposed by Raposo et al. [\[18\]](#page-11-12)). Catenacci et al. [[19\]](#page-11-13) developed BMP prediction models to measure the sludge bio-methanisation based on its chemical composition. These authors found that the soluble organic nitrogen is an infuential parameter, in addition to the organic fraction composition. In contrast, the chemical oxygen demand (COD) does not give information on the content of the biodegradable organic matter, since the chemical oxidation does not separate the effects of degradable and non-degradable organic matter [[2\]](#page-10-1). Angelidaki and Sanders [\[20](#page-11-14)] used the COD to VS ratio as an indicator of the anaerobic bio-degradability of a substrate. Biological oxygen demand (BOD) is generally well correlated to the BMP [[2\]](#page-10-1), but this parameter is not appropriate for lignocellulosic substrates [[21\]](#page-11-15). Models based on physico-chemical properties of the substrate could provide reliable predictions of BMP, but much effort must be paid to the accurate characterisation of the biomass, because each organic fraction shows diferent microbial accessibility and degradability [\[19](#page-11-13)]. In addition, the theoretical models hardly simulate the problems of the AD process, due to the substrate characteristics and environmental conditions.

A BMP laboratory test is still considered as the most accurate method to evaluate the methane yield of a given substrate [\[22](#page-11-16)]. This test is simpler compared to full-scale applications, and somehow allows the simulation of anaerobic digesters on commercial scale [[4\]](#page-10-3). However, the BMP tests are expensive (requiring replications to statistically process the test results) and time-consuming (up to 3 months, with a minimum duration of 1 month) [[22,](#page-11-16) [23\]](#page-11-17).

Much effort has been paid and many studies have been conducted so far, in order to develop standard procedures for BMP tests [[24](#page-11-18)[–35](#page-12-0)]. In contrast, to the authors' best knowledge, little research is available on how to reduce the test duration as well as the number of replicates. Only Strömberg et al. [\[36](#page-12-1)] and Ponsá et al. [[37\]](#page-12-2) defned mathematical methods for the prediction of the BMP at an early stage of the AD test. Ponsá et al. [\[37\]](#page-12-2) found a good correlation between the methane produced in the early stage of AD and the fnal methane yield of the organic fraction of municipal solid waste. In contrast, these authors reported the need of longer time (2 weeks or more) to ft well the fnal production of mixed (more heterogeneous) municipal waste. Again Strömberg et al. [\[36\]](#page-12-1), analysing data from more than 100 BMP tests on several substrates, reported accurate predictions of the fnal BMP after a 1-week AD test using optimised algorithms. From this short analysis of the-state-of-the-art, it is evident that the research question is still open, and therefore more investigations are needed to setup quick and accurate methods for BMP estimations.

To fll these gaps, this study evaluates the accuracy of the "frst-order kinetic", "logistic" and "Gompertz" models in predicting the BMP values. The model parameters are calibrated using the data of BMP tests that are shorter (i.e., the frst 5, 7, 10, 14 and 21 days) than usually done (28–30 days or more). Moreover, the infuence of the number of replicates (i.e., two or three) on the model prediction accuracy is also evaluated. A database from 32 BMP tests, previously carried out on diferent substrates throughout six years (2015–2021) in the same laboratory and under very similar experimental conditions, was adopted for the BMP tests of the current study. This database has been prepared using AD substrates of diferent origin (such as orange peel waste, bioplastics, market waste, anchovy residues, prickly pear cactus), which were tested under a variety of conditions (e.g., as mesophilic or thermophilic temperature, co-digestion) and or pre-treatments (such as ensiling or chemical conditioning). For most of the tests (about 90%), the inoculum was derived from the same full-scale mesophilic digested fed with manure and agro-waste.

Materials and Methods

Description of Substrates and Inocula

The substrates of the experimental dataset (Fig. [1\)](#page-3-0), whose characterisation is reported in Table [1](#page-4-0), are by-products or waste of the agro-industrial sector as well as municipal waste:

- Orange peel waste (OPW), the residue of juice production;
- anchovy sludge (AS), the by-product of fish after oil extraction;
- *Opuntia Ficus-indica* (OFI), a cactus commonly known as "prickly pear" [\[17](#page-11-11)];
- Mater-Bi, compostable bags [[38](#page-12-3)].

In more detail, the OPW is the most abundant residue from orange industry, and consists of seeds (0–9%), peels (60–75%) and membrane residues (23–33%) [\[39](#page-12-4), [40\]](#page-12-5). OPW has a noticeable water content $(> 80\%)$ and a very low pH (3–5), and contains essential oil, mainly composed of D-limonene, in variable concentrations [[41](#page-12-6), [42\]](#page-12-7); the latter is toxic for the AD biomass [[43](#page-12-8)]. However, OPW use as a substrate for AD is one of the most promising valorisation patterns [[39,](#page-12-4) [44\]](#page-12-9). In these BMP tests, OPW was digested as a raw (fresh) substrate or ensiled under three conditions [[45\]](#page-12-10): (i) natural ensiling, (ii) wet ensiling (water, 20% w/w, added to OPW); (iii) dry ensiling (OPW placed over a drainage system made of quartz gravel). In one test, after ensiling, OPW was chemically treated by ethanol addition and then centrifuged, or simply centrifuged without previous ethanol addition [\[45](#page-12-10)]. The duration of the ensiling process was also analysed: diferent samples of OPW were ensiled for increasingly longer periods (0, 7, 14, 21 and 37 days) and then used as AD substrates [\[46](#page-12-11)]. To verify the bacteria adaptation, BMP tests on ensiled OPW were carried out by modifying the substrate to inoculum ratio (0.3 and 1, respectively) [[47](#page-12-12)].

Anchovy sludge derived from fsh oil extraction by novel process [[48\]](#page-12-13) was digested alone or with a co-substrate mimicking fruit and vegetable market waste (MW) [\[49](#page-12-14)], composed of 49.0% (w/w) of potatoes, 44.4% of apples, and 6.6% of carrots [\[48](#page-12-13)].

OFI is a biomass that is potentially worth to be used as substrate in AD, since it is an excellent source of lignocellulosic substrate, with a yield of 10–50 Mg of dry mass per year and ha [\[17\]](#page-11-11). OFI was co-digested alone or with **Fig. 1** Specifc biochemical methane potential (BMP) values of diferent substrates in the experimental database. *sub* substrate, *inoc* inoculum)

poultry manure and lapillus (unpublished data). Lapillus is an unconsolidated volcanic fragment, which consists of fresh magma, solid magma from prior eruption or basement rocks passed by the eruption.

Compostable bags made of Mater Bi® are designed to deliver organic residues to household waste collection systems. The bags used in the BMP tests were made up of starch and its derivatives (over 60%), and a synthetic resin that is hydrophilic and biodegradable (for the residual 40%) [\[38,](#page-12-3) [50](#page-12-15)].

The *inoculum* for BMP tests under mesophilic conditions was a liquid digestate collected before each test, from the second stage of a full-scale, two stages, mesophilic (35 °C) anaerobic digester fed with cattle and chicken manure, and several agro-industry residues (e.g., orange peel waste, greenhouse horticulture residues).

Generally, after collection, the *inoculum* was sieved and stored for about a week at 35 °C to reduce the non-specifc biogas production. During the thermophilic tests, the *inoculum* from the same full-scale plant was subjected to the same pre-treatment, but it was progressively adapted to thermophilic conditions by increasing temperature from 35 to 55 $^{\circ}$ C [\[38\]](#page-12-3).

BMP Tests

The same method, as described below, was followed for the BMP tests on the substrates of the experimental dataset.

The tests were carried out in triplicate in 1-L glass reactors by mixing a proper amount of inoculum and substrate. The nutrient solutions were routinely added following the procedures set by the Italian norm on BMP tests (UNI 1601755—Method for the assessment of potential production of methane from anaerobic digestion in wet conditions [[52\]](#page-12-16)) during the tests carried out since the release of the same norm (Table [1](#page-4-0)). The norm requires the use of three diferent nutrient solutions defned as Solution A, B and C respectively. Solution A contains specifed quantities of KH_2PO_4 , Na_2HPO_4 ·12H₂O, NH₄Cl, distilled water while the amount to be used is 5% of the fnal volume of the mixture subjected to BMP test. Solution B contains $CaCl₂·2H₂O$, $MgCl₂·6H₂O$, FeCl₂^{·4}H₂O, distilled water and the amount to be used is 5% of the fnal volume. Solution C contains $MnCl_2·4H_2O$, H_3BO_3 , $ZnCl_2$, $CuCl_2$, $Na_2MoO_4·2H_2O$, CoCl₂·6H₂O, NiCl₂·6H₂O, Na₂SeO₃, distilled water and the amount to be used is 1% of the fnal volume of the blend. Blanks (reactors containing only inoculum) were used to evaluate the endogenous methane production (that is, the production due to the digestion of the inoculum). The biogas was periodically measured (on average three times a week) and its methane content was estimated by the fuid displacement method [[49](#page-12-14), [53](#page-12-17), [54](#page-12-18)]. For this estimation, a three-neck bottle with an alkaline solution (3 M NaOH) was used, and this allows the precipitation of the carbon dioxide in the biogas. From one neck of the bottle, the biogas was transferred to the solution of sodium hydroxide; the pressure in

tia Ficus-indica, *AS* anchovy sludge, *MW* market waste, *U.D.* unpublished data

the bottle a corresponding volume of the alkaline solution displaced through the second neck into a graduated cylinder. Hypothesising that the biogas is only composed of methane and carbon dioxide, the methane volume of biogas can be considered equal to the volume of the alkaline solution displaced in the cylinder (as the $CO₂$ was trapped in the solution). The test ended when the methane production throughout three consecutive days was less than 1% of the cumulated volume. The endogenous methane production was subtracted to the production of the blend of inoculum and substrate (which estimates the "net" methane production), and then normalised to standard pressure and temperature conditions (1 bar and 0 °C, respectively). Finally, the cumulative methane production was referred to the weight of substrate added (in terms of VS), to obtain the specifc production (hereafter simply indicated as "BMP" and measured in L or its submultiple under standard temperature and pressure, STP).

Detailed BMP tests settings (such as temperature or food to microorganisms' ratio) as well as possible pre-treatment types and conditions, are explained in the related reference (Table [1\)](#page-4-0).

Modelling

Three well known models $[55]$ $[55]$ $[55]$ (e.g., the first-order kinetics, the modifed Gompertz equation and the logistic model) have been used for the purposes of this research. Hereafter, the frst-order kinetics model will be simply indicated as "first order" model. The three models are commonly used to estimate the kinetic constants of the AD process and predict the specifc cumulative methane production from BMP tests. Their analytical expression is reported in Eqs. (1) (1) , (2) (2) , and [\(3](#page-5-2)), respectively:

$$
B = B_0 \times [1 - exp(-k \times t)] \tag{1}
$$

$$
B = P \times exp\{-exp[\frac{Rme}{P}(\lambda - t) + 1]\}\tag{2}
$$

$$
B = \frac{B_0}{1 + b \times (-k \times t)}
$$
(3)

where:

 B_0 (or P), B (mL_{STP} g_{VS}^{-1}) = asymptotic and daily cumulative methane yields, respectively $k(d^{-1})$ =kinetic constant Rm $(mL_{STP} \cdot g_{VS}^{-1} \cdot d^{-1}) =$ maximum methane production rate λ (d) = duration of the lag phase b = numeric constant of the model (3)

 t (d) = hydraulic retention time.

P, Rm, λ in Eq. [\(2](#page-5-1)), k and B₀ in Eq. ([1\)](#page-5-0) and B₀, b and k in Eq. ([3\)](#page-5-2) were determined through the Excel tool "Solver" by minimizing the sum of square errors between the model and the experimental mean values. In our study, B is assumed as the model prediction of the observed BMP.

In order to estimate the infuence of test duration on the model's prediction accuracy, the BMP was estimated, using the data related to the frst 5, 10, 14 and 21 days of the BMP tests, respectively; this value will be indicated hereafter as "BMP at i-th day". The fnal BMP value calculated using a given model and all the available data (that is, for the total duration) was used as reference value ("control"), in order to evaluate the model performance.

To compare the model's accuracy using two or three replicates, four combinations of replicates for the test with three original replicates (indicated as R1, R2 and R3) were prepared (R1-R2, R2-R3 and R1-R3) and the BMP was estimated by each model, using the data related to each couple of replicates or three replicates (R1-R2-R3) as reference.

Statistical Analysis

Preliminarily, all the fnal BMP values estimated by modelling that were higher than the stoichiometric methane production for lipids (equal to 1014 mL_{STP} gVS^{-1}) were removed from the experimental dataset. In fact, this yield is the maximum value that is theoretically possible for a given substrate [\[20\]](#page-11-14). Then, a one-way ANOVA was used to identify significant differences ($p < 0.05$) among the three models (Gompertz, frst order and logistic) and between the mean BMP predicted by each model and the corresponding reference BMP (control, calculated by the same model but using all the data available).

Finally, two-way ANOVA was applied to evaluate the statistical significance (at $p < 0.05$) of the differences in the BMP (considered as dependent variables) among the number of replicates and test duration (independent factors) as well as their interaction.

For both tests, which were applied to each prediction model, the data were subjected to normality test or square root-transformed whenever necessary, in order to satisfy the assumptions of the statistical tests (equality of variance and normal distribution).

All the statistical tests were carried out by the XLSTAT software (release 2019).

Results and Discussions

Comparing the performance of the models with reference to the number of replicates, the Gompertz model gave the largest difference $(34.3 \pm 46.0\%)$ between the mean predicted BMP compared to the control using two replicates,

Fig. 2 Comparison of mean modelled BMP values among the number of replicates (**a**) and the test duration (**b**) for the three models. Diferent letters indicate signifcant diferences either in the number of replicates or the test duration among the three models after Tukey's test $(p < 0.05)$

Gompertz First order Logistic 0.8 a a a a a a b a a 0.6 $BMP (L_{STP}g_{VS})$
 \approx 0.2 0.0 $\overline{2}$ 3 Control **Number of replicates** (a)

(b)

Table 2 Absolute percent variation (mean \pm std. dev.) of the BMP value predicted by each model compared to the reference value (n=32 BMP tests)

*For all replicates; ** for all test durations

and this difference decreased to $31.4 \pm 40.2\%$ in the tests with three replicates. The lowest diference between the predicted BMP and the control were found for the logistic model $(31.5 \pm 85.0\%)$ in the tests with two replicates, while, surprisingly, the same model gave the highest error $(42.7 \pm 118.3\%)$ in the tests with three replicates (Fig. [2a](#page-6-0) and Table [2\)](#page-7-0).

It is worth mentioning that, for the frst order and logistic models, the variability is signifcantly larger than the standard deviation of the control.

Figures [3](#page-8-0) report examples of comparisons between the predicted BMP (using 2 or 3 replicates, and diferent test duration) and the control values for a selection of fve substrates. As previously reported, outliers obtained by applying the modelled tests at diferent time were excluded from the study. A high number of outliers (over 74% of the available data) were observed applying the frst order model to the substrate poultry manure in the frst 2 weeks of the experiment (Fig. [3\)](#page-8-0), indicating a low reliability of the predictive model at the frst stage of the test for some substrate.

The two-way ANOVA shows that the test duration signifcantly infuences the estimations of the BMP values predicted by the Gompertz and frst order models, while this factor is not significant for the logistic model (Fig. [2b](#page-6-0) and Table [3](#page-9-0)).

More specifcally, the accuracy of the BMP estimations on average increases with the test duration for the Gompertz and frst order models. This is shown by the monotonic decrease in the differences among the durations (from $49.85 \pm 21.7\%$ and $40.9 \pm 60.7\%$ with test duration of 5 days down to $9.6 \pm 19.6\%$ for BMP at the 21-th day, respectively). Moreover, for the frst order and logistic models, the BMP estimations are more reliable with the increase in the test duration, although the trend is not always monotonic. The tests with durations of seven and 10 days are two exceptions for the logistic model, since the errors in the estimation are higher compared to a shorter test (Fig. [2b](#page-6-0) and Table [2](#page-7-0)).

It is worth to notice that tests with duration of 14 days give estimations of the mean BMP values with mean errors close to 25% and never higher than 30% (28.2 \pm 61.5% for the Gompertz model, $24.7 \pm 71.6\%$ for the first order, and $22.9 \pm 48.3\%$ for the logistic), and this error decreases to only $9.6 \pm 19.6\%$ and $9.4 \pm 23.4\%$ for the Gompertz and logistic models, respectively. In contrast, the error in the BMP at the 21-st day using the first order model is $20.1 \pm 48.1\%$ (Fig. [2](#page-6-0)b) and Table [2](#page-7-0)). Moreover, the standard deviation of the BMP values at the 14-th and 21-st day for the frst order model is noticeably higher compared to the other models. However, these BMP values are statistically similar as the control.

The scatterplots (Figs. 1SM, 2SM, 3SM and 4SM) clearly demonstrate how the accuracy of the Gompertz model based on a test duration of 21 days is very close to the control.

Table [4](#page-10-5) clearly shows that the number of outliers (i.e., predicted values higher than 1.014 L_{STP} gVS^{-1}) is minimum for the Gompertz model; for this model only 10–20% of the estimated values must be discarded.

The fact that, for the logistic model based on a test duration of 5 days, about 75% of the predictions was not reliable reduces its apparent accuracy for the lowest duration. The number of outliers produced by the Gompertz and logistic models based on durations of 14 and 21 days is very similar and even higher compared to the frst order model.

Overall, the evaluation of the accuracy and potential usage of the BMP predictions using tests with shorter duration and/or a minimum number of replicates must consider the intrinsic difficulty of BMP tests and their uncertainty, linked to the complexity of AD biochemistry. This complexity is fully acknowledged by the regulations on the BMP tests in view of their practical applications. For example, the Italian Norm (UNI 1601755—Method for the assessment of potential production of methane from anaerobic digestion in wet conditions) tolerates variations of $\pm 25\%$ in the experimental value of the BMP for microcrystalline cellulose; the latter is a very simple and biodegradable substrate, which is used as a feasible control for the whole procedure of a BMP test. This means that BMP estimates with errors close to this tolerance can be generally accepted.

Conclusions

The accuracy of three models ("frst order kinetic", "logistic" and "Gompertz") in predicting the BMP values has been verifed, calibrating the model parameters with the data collected in BMP tests (i.e., the frst 5, 7, 10, 14 and 21 days) that are shorter than usually done (28 days or

Fig. 3 Comparison of mean modelled BMP values of selected substrates (naturally, wet and dried ensiled orange peel waste; *Opuntia fcus* indica; poultry manure) among the number of replicates and the test duration for the three models. The numbers on the bars are the data processed for each BMP test modelling

Fig. 3 (continued)

Values in bold are significant at a p-level < 0.05

Table 3 Results of two-way ANOVA applied to the BMP values calculated using three prediction models (Gompertz, frst order and logistic)

Table 4 Outliers in the predictions by the models (for the three sets of two replicates the mean number is given)

more). Moreover, the infuence of the number of replicates (i.e., two or three) on the model prediction accuracy was also evaluated.

The test duration signifcantly infuences the prediction accuracy of Gompertz and frst order models. In contrast, the number of replicates is only signifcant for the Gompertz model. Performing BMP in triplicates is however highly advisable especially when the failure of BMP tests is possible (e.g., acidifcation or presence of inhibiting agents).

The BMP model predictions based on tests with the shorter durations (less than 10 days) are not accurate, since the errors are generally higher than 30%. A dataset of 14 days reduces these errors to 20–25% for the frst order and logistic models, and below 30% for Gompertz model.

Overall, this study has demonstrated that two of the evaluated models (i.e., frst order and logistic models) provide BMP estimations with diferences lower than 25% and a limited numbers of outliers compared to full-length tests, using as model's input parameters the data collected in tests of limited duration (i.e., more than 14 days) compared to the commonly adopted time (28 days or even more). The increase of this test duration to 21 days gives errors in BMP values below 10% (for the Gompertz and logistic models) and a further reduction of outliers.

Supplementary Information The online version contains supplementary material available at<https://doi.org/10.1007/s12649-022-01893-9>.

Acknowledgements This paper is dedicated *in memoriam* of Emeritus Professor Rosario Pietropaolo that unexpectedly passed away on July 1st 2022. Former Rector of the Mediterranea University of Reggio Calabria, frst Dean of the Faculty of Engineering as well as a visionary of science, master of ethics, integrity and dedication and inspiration for many of us.

Author Contributions All authors contributed to the study conception, design, to data collection and analysis. The frst draft of the manuscript was written by AF, DP and MM and all authors commented on previous versions of the manuscript. The manuscript was then revised by PSC and DAZ. All authors read and approved the fnal manuscript.

Funding Open access funding provided by Università degli Studi Mediterranea di Reggio Calabria within the CRUI-CARE Agreement. The

authors declare that no funds, grants, or other support were received during the preparation of this manuscript.

Data Availability The datasets analysed during the current study are not publicly available due to internal procedures but are available from the corresponding author on reasonable request.

Declarations

Conflict of interest The authors have no relevant fnancial or non-fnancial interests to disclose.

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