



# Article Reactive and Hydraulic Behavior of Granular Mixtures Composed of Zero Valent Iron

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Abstract: Zero valent iron (ZVI) is widely used in permeable reactive barriers (PRBs) for the remediation of contaminated groundwater. The hydraulic conductivity of ZVI can be reduced due to iron corrosion processes activated by water and its constituents including pollutants. To overcome this issue, ZVI particles can be mixed with granular materials that avoid a drastic reduction in the hydraulic conductivity over time. In light of the most recent studies concerning iron corrosion processes and recalling the basic principles of century-old chemistry of iron corrosion, we have revised the results of 24 long-term column tests investigating the hydraulic and reactive behavior of granular mixtures composed of ZVI and pumice or lapillus. From this analysis, we found a clear correlation between the reactive behavior, described by the retardation factor (i.e., the ratio between flow velocity and propagation velocity of the contamination front), and the hydraulic behavior, described by means of the permeability ratio of the reactive medium (i.e., the ratio between the final and initial value of hydraulic conductivity). In particular, the permeability ratio decreased with the increase in the retardation factor. Moreover, it was found that the retardation factor is a useful parameter to evaluate the influence of flow rate, contaminant concentration, and ZVI content on the reactive behavior of the granular medium.

**Keywords:** column test; hydraulic conductivity; iron corrosion; permeable reactive barriers; retardation factor

## 1. Introduction

Groundwater contamination represents one of the current challenges the world has to face. In this context, the technology of permeable reactive barrier (PRB) plays an important role. Unlike other groundwater remediation technologies (e.g., pump and treat, air sparging, or bioventing), PRB can be considered as a sustainable remediation technology that does not require high operating costs or significant energy consumption, operates with no surrounding disturbances, and could also be effective in developing countries [1].

A PRB is installed downstream of the contamination source in order to intercept the contaminated plume and remove the contaminants dissolved in it [2]. Reactivity and hydraulic conductivity are the two main characteristics required in the long-term of the granular material constituting the barrier [3]. Therefore, an accurate study of the reactive and hydraulic behavior of the granular materials, especially for those whose hydraulic conductivity can reduce over time, is required for the correct design of the barrier.

A PRB is a versatile technology that fits different scenarios of contamination by choosing the most appropriate reactive medium [4]. Zero valent iron (ZVI) is a material that can be effective to remove different typologies of contaminants such as chlorinated solvents [5–7], nitrates [8,9], or heavy metals [10–12]. The removal capacity and the hydraulic performance of the ZVI are strictly linked to the corrosion process activated by water and its constituents including pollutants [13–15]. Due to the corrosion process, iron oxides and hydroxides and hydrogen gas are produced [16–18]. In particular, solid iron corrosion



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**Copyright:** © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). products (iron oxides and hydroxides) are involved in the removal of contaminants but reduce the initial porosity of the barrier [19–22]. It was found that these products occupy a volume larger than that occupied by corroded iron [21,23]. Depending on the level of oxidation and on environmental conditions, iron can expand up to six times its original volume, and this can be considered as the very first cause of hydraulic conductivity loss in PRB [22]. Based on the extent of the iron corrosion process, porosity reduction could lead to the clogging of the reactive medium and, as a consequence, barrier hydraulic conductivity decreases, reaching values not compatible with the PRB working. In some PRBs, hydraulic conductivity reduction occurred after a few years after installation [24,25], whereas in other cases, the PRB still effectively fulfils its function, as described by [26] after 21 years of operation for the treatment of chlorinated compounds.

The iron corrosion rate influences the hydraulic performance of the barrier and depends on different parameters such as the intrinsic reactivity of iron [13], its particle size [27], flow velocity, and solutes [14,28–30]. Therefore, understanding the evolution of hydraulic conductivity over time is quite complex and the time for the system to reach a possible clogging state is extremely variable. A known method to slow down the phenomenon of hydraulic conductivity reduction is mixing ZVI with another granular material (admixing agent) with a similar particle size and whose hydraulic conductivity does not change over time such as sand, pumice, and lapillus [31–35]. During the corrosion process, iron particles expand their volume and iron oxides (or hydroxides) and chemical species with low solubility precipitate, causing the filling of pores adjacent to ZVI particles [13]. Dispersing the ZVI particles in a greater volume means avoiding localizing the reduction of porosity in concentrated areas of the reactive medium (Figure 1) such as to not significantly affect the hydraulic conductivity of the barrier [36].



**Figure 1.** Schematic representation of a cross-section area of a granular reactive mixture composed of ZVI particles (grey circles) including iron corrosion products (light grey circles) and admixing agent particles (white circles), considering a minor (**a**), or major (**b**) ZVI content per unit volume.

Choosing the right volumetric ratio between the ZVI and the admixing agent is not easy because the process of the generation of iron corrosion products depends on the iron corrosion rate that, as above-mentioned, changes over time with the ZVI particle size, flow velocity, and water chemical composition [22,37,38].

The aim of this study was to propose a method for the choice of the optimal composition of a granular mixture containing ZVI. To achieve this purpose, we reinterpreted the results of 24 long-term column tests carried out in our laboratory in the last decade, taking into account the most recent studies on iron corrosion processes and based on principles of the century-old chemistry of iron corrosion [13–16,21,38,39]. The long-term column tests were carried out by the authors and the results are described in detail in the pertinent scientific literature (Table 1). The materials used were ZVI and granular mixtures of ZVI and either pumice or lapillus at different weight ratios. The tests were performed using different values of flow velocity, and concentrations of heavy metals (i.e., copper, nickel and zinc) were present as single metal or in pluri-contaminated solutions.

Reactive Medium	Contaminant- Concentration [mg/L]	Q [mL/min]	L [cm]	Test Duration [days]	References	
ZVI/pumice 30:70	Zn-50	0.5	50	87	[40]	
ZVI/lapillus 30:70	Zn-50	0.5	50	108	[32]	
ZVI/lapillus 50:50	Zn-50	0.5	50	394	New test	
ZVI	Zn-50	0.5	3	84	[40]	
ZVI/pumice 30:70	Ni-95	0.1	50	104		
ZVI/pumice 30:70	Ni-95	2.5	50	27	-	
ZVI	Ni-95	2.5	22.5	52	-	
ZVI/pumice 30:70	Ni-40	0.1	50	541	_	
ZVI/pumice 30:70	Ni-40	2.5	50	35	- [31] - - -	
ZVI	Ni-40	0.1	22.5	375		
ZVI	Ni-40	2.5	22.5	32		
ZVI/pumice 30:70	Ni-8	2.5	50	87		
ZVI	Ni-8	2.5	50	18		
ZVI/pumice 30:70	Cu-500/Ni-50/Zn-50	0.5	50	87	[40]	
ZVI	Cu-500/Ni-50/Zn-50	0.5	3	25	. [40]	
ZVI/lapillus 30:70	Cu-500/Ni-50/Zn-50	0.5	50	192	[27]	
ZVI/lapillus 50:50	Cu-500/Ni-50/Zn-50	0.5	50	140	- [36]	
ZVI/lapillus 10:90	Ni-50	0.5	50	216		
ZVI/lapillus 30:70	Ni-50	0.5	50	250	_	
ZVI/lapillus 50:50	Ni-50	0.5	50	222	_	
ZVI/lapillus 30:70	Ni-50	0.1	50	1223	[41]	
ZVI/lapillus 30:70	Ni-50	2.5	50	35	_	
ZVI/lapillus 30:70	Ni-10	0.5	50	502	_	
ZVI/lapillus 30:70	Ni-100	0.5	50	120	=	

Table 1. Main data of the column tests.

## 2. Materials and Methods

The PRB operation was simulated in columns (polymethyl methacrylate (PMMA)—Plexiglas, internal diameter and height of 5 and 50 cm, respectively) filled with the granular reactive material. Columns were fed with the synthetic contaminated water by a peristaltic pump (Ismatec ISM 930 for column tests carried out using ZVI/pumice mixtures and Watson-Marlow 205S for those carried out with ZVI/lapillus mixtures). The contaminated aqueous solution was prepared by dissolving appropriate amounts of nickel(II) nitrate hexahydrate (purity 99.999), zinc(II) nitrate hexahydrate (purity 99.999), and copper(II) nitrate hydrate (purity 99.999), obtained from Sigma-Aldrich (Germany) in distilled water in order to obtain single or pluri-contaminated solutions. The measurement of the initial concentration of the contaminants in the pluri-contaminated solution entering the column made it possible to exclude any interference among them. Most of the column tests were performed using nickel as a contaminant as it was found to be the most difficult contaminant to remove after zinc and copper. The ZVI and pumice or lapillus used in the column tests had a similar and uniform grain size distribution, the mean grain size  $(d_{50})$  was 0.5 mm for ZVI, 0.3 for pumice, and 0.4 for lapillus. Pumice and lapillus are two volcanic rocks of large availability; they mainly consist of silica and oxides of various elements (e.g., Al<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>-FeO, and K<sub>2</sub>O). Lapillus is derived from magma with a lower

content of silica compared to pumice and is characterized by a higher content of oxides of potassium, iron magnesium, and calcium than pumice. Moreover, lapillus has shown a higher removal capacity toward heavy metals such as copper, nickel, and zinc than pumice [32].

During the column tests performed at room temperature ( $21 \pm 2 \ ^{\circ}C$ ), hydraulic conductivity was determined by using the falling-head or constant-head permeability tests. Heavy metal concentration in the aqueous samples, collected during column tests, was determined using ICP-OES (Perkin Elmer OPTIMA 8000).

The main data, referring to the column tests and to the typology of the reactive medium, contaminant concentration, flow rate (Q), reactive medium thickness (L), and test duration used in this study to find a correlation between the reactive and hydraulic behavior of granular mixtures composed of ZVI, are summarized in Table 1.

Column test results were analyzed in terms of two performance factors: the permeability ratio (Kr) and the retardation factor ( $R_f$ ).

The permeability ratio, Kr, was defined as the ratio between the final ( $k_f$ ) and initial value ( $k_0$ ) of hydraulic conductivity.

$$Kr = \frac{k_f}{k_0} \tag{1}$$

The retardation factor,  $R_f$ , is defined through the following equation:

$$R_f = \frac{v_{ct}}{v_{cont}} \tag{2}$$

where the flow velocity ( $v_{ct}$ ) is calculated by dividing the flow rate used in the test (Q) by the area of the column, while  $v_{cont}$  is the average value of the propagation velocity of the contamination front through the reactive medium and is calculated as follows:

$$v_{cont} = \frac{1}{n} \sum_{i=1}^{n} \frac{L_i}{T_{bi}} \tag{3}$$

where *n* is the number of sampling ports where the breakthrough is observed and  $L_i$  is the reactive medium thickness (distance of the *i*-th sampling from column inlet) where the breakthrough is observed and  $T_{bi}$  is the breakthrough time at the *i*-th sampling port. The breakthrough time, for each sampling port, is identified as the time where a rapid increase of the relative contaminant concentration (C/C<sub>0</sub> with C concentration at time t and C<sub>0</sub> initial concentration) above the Italian regulatory limits (equal to 1 mg/L for copper, 0.02 mg/L for nickel and 3 mg/L for zinc) is clearly observed, as shown, for example, in Figure 2.



Figure 2. Example of a breakthrough curve for a generic thickness (L) of the reactive medium.

# 3. Results and Discussion

In Figure 3, the curves Kr vs.  $R_f$  are shown for the reactive media permeated with solutions contaminated by zinc (Figure 3a) or nickel (Figure 3b) in single metal solutions or copper, nickel, and zinc in pluri-contaminated solutions (Figure 3c). For the pluri-contaminated solutions, the lowest value of the retardation factor calculated for each of the three contaminants, respectively, was used. The removal sequence observed in the three tests was Cu > Zn > Ni, only in one particular case did the removal sequence for the mixture ZVI/pumice change to Cu > Ni > Zn [40]. The values of the two performance factors are summarized in Table 2. From Figure 3 (or Table 2) it can be observed that with the increase in the retardation factor, the hydraulic conductivity of the system decreased.



**Figure 3.** *Kr* vs.  $R_f$  for granular reactive media permeated with (**a**) zinc, (**b**) nickel, and (**c**) copper/nickel/zinc.

High values of  $R_f$  mean that the reactive medium efficiently removes the contaminant. Therefore, it is necessary to guarantee during the design life of the PRB high values of  $R_f$  and Kr values that in terms of barrier long-term hydraulic conductivity meet the permeability criteria of granular filters [42].

	Reactive Medium	Concentration [mg/L]	Q [mL/min]	$R_{f}$	Kr
Zn	ZVI/pumice 30:70	50	0.5	35.86	1
	ZVI/lapillus 30:70	50	0.5	97.95	1
	ZVI/lapillus 50:50	50	0.5	159.51	$1.08  imes 10^{-1}$
	ZVI	50	0.5	506.67	$8.52  imes 10^{-5}$
Ni -	ZVI/pumice 30:70	95	0.1	5.61	$7.45  imes 10^{-1}$
	ZVI/pumice 30:70	95	2.5	4.00	$9.32  imes 10^{-1}$
	ZVI	95	2.5	20.53	$4.29  imes 10^{-2}$
	ZVI/pumice 30:70	40	0.1	37.96	$1.08  imes 10^{-3}$
	ZVI/pumice 30:70	40	2.5	12.05	$4.59  imes 10^{-1}$
	ZVI	40	0.1	142.12	$1.07  imes 10^{-5}$
	ZVI	40	2.5	26.43	$1.45  imes 10^{-3}$
	ZVI/pumice 30:70	8	2.5	54.84	$1.55  imes 10^{-3}$
	ZVI	8	2.5	676.99	$1.86  imes 10^{-5}$
	ZVI/lapillus 10:90	50	0.5	44.03	$4.13  imes 10^{-1}$
	ZVI/lapillus 30:70	50	0.5	59.74	$2.82  imes 10^{-1}$
	ZVI/lapillus 50:50	50	0.5	156.67	$3.51  imes 10^{-2}$
	ZVI/lapillus 30:70	50	0.1	59.16	$1.94  imes 10^{-1}$
	ZVI/lapillus 30:70	50	2.5	10.58	$9.27  imes 10^{-1}$
	ZVI/lapillus 30:70	10	0.5	1171.18	$4.13  imes 10^{-3}$
	ZVI/lapillus 30:70	100	0.5	7.34	$8.57 imes10^{-1}$
Cu		500	0.5	11.46	$9.19 \times 10^{-1}$
Ni	ZVI/pumice 30:70	50		9.24	
Zn		50		2.37	
Cu		500	0.5	-	$4.51  imes 10^{-4}$
Ni	ZVI	50		4.44	
Zn		50		30.55	
Cu		500	0.5	706.66	$3.92 \times 10^{-2}$
Ni	ZVI/lapillus 30:70	50		17.04	
Zn		50		42.26	
Cu		500	0.5	-	$7.00  imes 10^{-5}$
Ni	ZVI/lapillus 50:50	50		46.98	
Zn		50		92.84	

Table 2. *R*<sub>f</sub> and *Kr* values calculated for each column test.

High values of  $R_f$  generally occur when the test adopts either (i) a high value of ZVI content per unit volume in the granular mixture; (ii) a low value of contaminant concentration; and (iii) a low value of flow velocity or a combination of these three parameters. Moreover, the retardation factor depends on the corrosion rate of the iron because the generation of iron oxyhydroxides (iron corrosion products) is the basis of contaminant removal [13,22].

When ZVI is immersed in an aqueous solution, a transfer of electrons from the  $Fe^0$  (solid state) to the  $Fe^0/H_2O$  interface occurs because the redox couple  $H^+/H_2$  ( $E_0 = 0.00$  V) is higher than that of  $Fe^{II}/Fe^0$  ( $E_0 = -0.44$  V). The oxidative dissolution of  $Fe^0$  by  $H^+$  from

water forms  $Fe^{2+}$  and  $Fe(OH)_2$ . In the presence of dissolved oxygen,  $Fe^{2+}$  and  $Fe(OH)_2$  can be oxidized to the less soluble  $Fe(OH)_3$ .  $Fe(OH)_2$  and  $Fe(OH)_3$  are polymerized and further transformed to various oxyhydroxides [22]. Therefore, ZVI is a generator of iron oxides (contaminant scavengers) and secondary reducing agents (e.g., Fe(II),  $Fe_3O_4$ ,  $H_2$ , green rust) [22]. Indeed, adsorbed  $Fe^{II}$  (or structural  $Fe^{II}$ ) ( $E_0 = -0.34$  to -65 V) can be more powerful in reducing contaminants than  $Fe^0$  (for E < -0.44 V) [21]. In contrast to what has been argued for years, the indirect reduction of contaminants is more favored than the direct reduction from  $Fe^0$  [38,43].

For the mechanisms described above, contaminant removal is attributed to the ability of ZVI to generate iron corrosion products. This ability is linked to iron dissolution, which depends on the water composition (i.e., solution chemistry) and residence time, or contact time between the ZVI particles and water (i.e., flow velocity). Regarding the solution chemistry, solutes can accelerate iron dissolution by increasing the H<sup>+</sup> concentration [13,39]. Regarding the flow velocity, the residence time affects the time necessary to generate oxides on Fe<sup>0</sup> [21].

Being aware of the chemical processes just described, the reactive and hydraulic behavior of the granular mixtures was analyzed considering (i) the initial contaminant concentration; (ii) the flow rate; and (iii) the weight ratio between the ZVI and the admixing agent (pumice or lapillus). We found that the retardation factor is a parameter that well represents these variables (i.e., the contaminant concentration, the flow rate, and the ZVI content).

In Figures 4a and 5a, the  $R_f$  values are shown as a function of the initial concentration of nickel in column tests carried out using the ZVI/pumice mixture (weigh ratio 30:70) and a flow rate of 2.5 mL/min (Figure 4a) or the ZVI/lapillus mixture (weigh ratio 30:70) and a flow velocity of 0.5 mL/min (Figure 5a). The laws that link the  $R_f$  with the initial concentration of the contaminant are shown in Figures 4a and 5a for the ZVI/pumice mixture (Q = 2.5 mL/min) and for the ZVI/lapillus mixture (Q = 0.5 mL/min), respectively. The laws that link Kr with  $R_f$  are shown in Figures 4b and 5b for the ZVI/pumice (Q = 2.5 mL/min) and the ZVI/lapillus mixture (Q = 0.5 mL/min), respectively. The laws that link Kr with  $R_f$  are shown in Figures 4b and 5b for the ZVI/pumice (Q = 2.5 mL/min) and the ZVI/lapillus mixture (Q = 0.5 mL/min), respectively. The optimal correlation was confirmed by correlation coefficient values (R<sup>2</sup>) greater than 0.97.



**Figure 4.** (a)  $R_f$  vs. the initial nickel concentration (C) and (b) Kr vs.  $R_f$  for the ZVI/pumice granular mixture.



**Figure 5.** (a)  $R_f$  vs. the initial nickel concentration (C) and (b) Kr vs.  $R_f$  for the ZVI/lapillus granular mixture.

When the tested variable is the contaminant concentration, a reduction in the retardation factor with the increase in contaminant concentration can be observed (Figures 4a and 5a). Considering the removal mechanisms previously described, the different velocity at which the contaminant propagates confirms that the extent of corrosion is influenced by solution chemistry [21,38]. A slow propagation of the contaminated front (i.e., a high value of the retardation factor) means that the removal mechanisms are concentrated in the first part of the column (close to the inlet) and this phenomenon can cause a decrease in the hydraulic conductivity at the barrier entrance (Figures 4b and 5b).

In Figure 6a, the  $R_f$  values are shown as a function of the flow rate (Q) in column tests carried out using the ZVI/lapillus mixture (weigh ratio 30:70) and nickel at initial concentration of 50 mg/L (Figure 6a). The same figure shows the law that links the  $R_f$  with Q values. Figure 6b shows the law that link Kr with  $R_f$  values for the same column tests. The two different laws well fit the data with  $R^2$  values higher than 0.97.



Figure 6. (a) *R*<sub>f</sub> vs. flow rate (Q) and (b) *Kr* vs. *R*<sub>f</sub> for the ZVI/lapillus granular mixture.

As shown in Figure 6a, the retardation factor increased as the flow rate decreased from 2.5 mL/min to 0.1 or 0.5 mL/min. This behavior is linked to the removal mechanisms that vary with boundary conditions (i.e., contaminant concentration or water composition and flow rate). In particular, when mass transfer is accelerated, for example, by groundwater velocity, a delay in the formation of the oxide scale on ZVI can be assumed, in this case, the relevance of indirect reduction is minimized, while direct reduction could be favored [21].

Figure 7 summarizes, in a flow chart, the effect generally observed in the increase in flow velocity or contaminant concentration on the hydraulic and the reactive behavior of a granular mixture composed of ZVI (setting the ZVI content per unit volume). When the mass of contaminant flowing through the reactive medium is accelerated by the flow rate (the residence time is reduced) or the contaminant concentration increases, the thickness of the reactive medium necessary to reach the regulatory limit also increases.



**Figure 7.** Flow chart showing the effects, for a given granular mixture composed of ZVI, of increasing the flow velocity or the concentration of contaminants.

As shown for nickel [41], by increasing the flow rate or contaminant concentration, the mass of the removed contaminant is distributed over the entire thickness of the reactive medium (in this study 50 cm) and thus, it is likely to assume a uniform distribution of the ZVI corrosion products, which are responsible for contaminant removal. This uniform distribution of iron corrosion products (or mass of removed contaminant) suggests a uniform reduction in porosity along the entire thickness of the reactive medium that has no effect on hydraulic conductivity (no significant reduction). By reducing the flow rate, or contaminant concentration, nickel (the pollutant investigated by Madaffari et al., 2017 [41]) was quickly removed in the first centimeters of the reactive medium (i.e., 3 cm). In these cases, where ZVI has not been sufficiently dispersed, precipitates accumulated faster near the inlet of the reactive medium (corresponding to the in situ aquifer/PRB interface) and a reduction in the initial value of the hydraulic conductivity was observed.

Figure 8 shows the photos of the specimens inside the column (inlet section) taken at the end of some of the tests. The images were sorted in descending order with respect to *Kr* values. Thanks to the lighter color of pumice, the areas containing the corroded iron (greenish and orange/brown areas) were easily distinguished (Figure 8a). In this case, as suggested by the *Kr* value almost equal to unity (i.e., 0.932), these colored areas did not affect the hydraulic conductivity of the reactive medium.



**Figure 8.** Photos of the inlet section of the column at the end of the column tests for different test conditions. (a) ZVI/pumice (w.r. 30:70) Ni 95 mg/L Q = 2.5 mL/min Kr = 0.932. (b) ZVI/lapillus (w.r. 30:70) Ni 100 mg/L Q = 0.5 mL/min Kr = 0.857. (c) ZVI/lapillus (w.r. 50:50) Zn 50 mg/L Q = 0.5 mL/min Kr = 0.072. (d) ZVI/lapillus (w.r. 30:70) Ni 10 mg/L Q = 0.5 mL/min Kr = 0.0041.

When lapillus was used and the hydraulic conductivity of the mixtures was kept constant (*Kr* equal to 0.857), the areas containing corroded iron were not discernible (Figure 8b) because they were limited. When *Kr* decreased about one (*Kr* equal to 0.107 in Figure 8c) or two (*Kr* equal to 0.0041 in Figure 8d) orders of magnitude, the areas occupied by corroded iron (grey areas) were easily recognized. In the most severe case (*Kr* equal to 0.0041), these areas occupied almost the entire inlet section of the column (Figure 8d) and consequently severely affected the hydraulic conductivity of the reactive medium.

Finally, Figures 9 and 10 show the link between  $R_f$  and either the ZVI content (ZVI % in weight contained in the mixture) or Kr for the ZVI/lapillus mixture permeated with a solution of nickel (Figure 9) or zinc (Figure 10). Additionally, for this variable (ZVI %) and for both solutions (nickel and zinc), it was possible to fit the data with R<sup>2</sup> values greater than 0.91. According to this and previous research [31,41,44], when the flow rate and the contaminated solution are the same, the iron corrosion rate does not change in the three tests varying the ZVI content per unit volume. The strong relation between the Kr and  $R_f$  values (R<sup>2</sup> value next to unity in both cases) confirmed that the clogging phenomena depend on the dispersion rate of the ZVI (or ZVI per unit volume). In a more dispersed configuration, the reduction in porosity near the iron particles affected, to a lesser extent, the hydraulic conductivity (Figures 1, 3 and 8). The interpretation of the tests according to Figure 9 or Figure 10 can help the designer choose the optimal granular mixture by fixing the flow velocity and water composition. In particular, the proposed procedure consists of the first step to determine the  $R_f$  value by choosing the minimum Kr value by means of the Kr versus  $R_f$  curve (Figure 9b or Figure 10b). The Kr value can be set, for example, so that the reduction in hydraulic conductivity was not greater than one order of magnitude (Kr equal to 0.1) compared to the initial value. The second step consists of establishing the degree of iron dispersion entering, with the  $R_f$  value in the graph showing the relation between % ZVI and  $R_f$  (Figure 9a or Figure 10a).



**Figure 9.** (a) % ZVI vs.  $R_f$  and (b) Kr vs.  $R_f$  for the ZVI/lapillus granular mixture permeated with a solution of nickel 50 mg/L at a flow rate equal to 0.5 mL/min.



**Figure 10.** (a) ZVI % vs.  $R_f$  and (b) Kr vs.  $R_f$  for the ZVI/lapillus granular mixture permeated with a solution of zinc 50 mg/L at a flow rate equal to 0.5 mL/min.

To use this procedure, it is necessary to carry out tests using (i) columns of suitable diameter and height (see Calabrò et al., 2021 [37]); (ii) the existing in situ boundary conditions (i.e., groundwater velocity and contaminant concentration); and (iii) considering a duration sufficient to observe the breakthrough in different sampling ports.

### 4. Conclusions

The iron corrosion rate affects the hydraulic and reactive behavior of a granular mixture containing ZVI and is used in PRB technology. The iron corrosion products (iron oxides) promote the removal of contaminants, especially heavy metals, but reduce the porosity in the vicinity of ZVI particles because these species occupy a volume larger than that occupied by corroded iron. By mixing ZVI particles with a granular material with a similar particle size whose hydraulic conductivity does not change over time, the ZVI particles are dispersed in a greater volume, which helps to preserve the long term hydraulic conductivity of the barrier. Understanding how iron corrodes over time, and consequently the evolution of the hydraulic and reactive performance of the barrier, is a complex challenge, as claimed in the recent scientific literature. In this paper, the authors

reinterpreted 24 long-term column tests taking into account the most recent studies on iron corrosion processes, and provided a new performance parameter that can provide useful information about changes in the reactivity and hydraulic behavior of the barrier over time. This performance parameter is the retardation factor that can easily be found through column tests by knowing the breakthrough time determined at different thicknesses of the reactive medium.

The largest values of the retardation factor were found for the granular reactive media where the hydraulic conductivity was reduced by more than one order of magnitude. By reducing the flow rate or contaminant concentration, the pollutant was efficiently removed in the first part of the column (close to the inlet) of the reactive medium thickness. In those cases, where ZVI had not been sufficiently dispersed, precipitates and iron corrosion products accumulated faster near the inlet of the reactive medium (corresponding to the in situ aquifer/PRB interface), causing a clogging phenomena.

The strong relation found between the permeability ratio values (i.e., the ratio between the final and initial value of hydraulic conductivity) and the retardation factor for three granular mixtures at different iron content confirms that the clogging phenomena depend on the dispersion rate of the ZVI (for set flow rate and water composition). In a more dispersed configuration, the reduction of porosity near the iron particles affects, to a lesser extent, the hydraulic conductivity. The interpretation of the column tests using the new performance factors (i.e., the retardation factor and the permeability ratio) can help the designer choose the optimal granular mixture for the groundwater remediation, taking into account, the boundary conditions (i.e., flow rate and water chemical composition).

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