

# MODELLING LONG TERM HYDRAULIC CONDUCTIVITY BEHAVIOUR OF ZERO VALENT IRON COLUMN TESTS FOR PRB DESIGN

Journal:	Canadian Geotechnical Journal
Manuscript ID	cgj-2015-0453.R1
Manuscript Type:	Article
Date Submitted by the Author:	n/a
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Keyword:	Hydraulic conductivity, zero valent iron, permeable reactive barriers, numerical model



## MODELLING LONG TERM HYDRAULIC CONDUCTIVITY BEHAVIOUR OF ZERO

2	VALENT IRON COLUMN TESTS FOR PRB DESIGN
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In this paper a numerical model to simulate the hydraulic conductivity reduction observed during long term <u>laboratory</u> column tests is proposed. The column tests are carried out in order to study dissolved heavy metals removal by using granular zero valent iron (ZVI). The proposed model is also used to analyse the main causes of hydraulic conductivity reduction observed during laboratory column tests. Expansive iron corrosion, precipitation of reaction products and gas formation are the processes considered in the proposed model. Numerical simulations results show that in order to reproduce the hydraulic behaviour of the experimental systems the change of pores geometry due to expansive iron corrosion and precipitation of reaction products, which determines a possible stop of gas bubbles, should be considered. Furthermore, model results show that only a small percentage of the iron available is corroded during the tests (from 0.4 to 1.9 %). According to the model, the average diameter of gas bubbles that better fit the experimental results is variable between 0.16 and 0.19 mm. While, assuming gas absence (or its possible escape) higher values of iron corrosion rate should be considered in order to fit the experimental results.

**Keywords:** Hydraulic conductivity, zero valent iron, permeable reactive barriers, numerical model

# 1. Introduction

54	1.1 Hydraulic conductivity of Zero Valent Iron Permeable Reactive Barrier
55	Permeable reactive barriers (PRBs) have gained a considerable importance among the various
56	technologies available to remediate contaminated groundwater, in fact, since the first
57	implementation in the early 1990s, more than 200 PRBs systems have been installed (ITRC 2011).
58	PRBs operate under the natural hydraulic gradient (passive conditions) and therefore it is important
59	to assure, during their service lifetime, that the reactive medium guarantees the preservation of
60	hydraulic conductivity.
61	Zero valent iron (ZVI) is the most used reactive medium in PRBs thanks to its ability to remove a
62	wide range of groundwater contaminants (Cundy et al. 2008; Fu et al. 2014) as redox-active species
63	(e.g. heavy metals and metalloids) and non-redox sensitive contaminants (e.g. heavy metals like
64	zinc) and to degrade organic compounds (e.g. chlorinated solvents). Other applications of ZVI
65	include stormwater runoff treatment (Rangsivek and Jekel 2005) and water potabilisation at
66	household level (Noubactep 2010).
67	ZVI can activate different physical and chemical mechanisms for contaminant removal as
68	adsorption, co-precipitation and adsorptive size-exclusion (Noubactep 2011). In particular, ZVI
69	oxidation in aqueous conditions results in formation of iron corrosion products, gas formation (e.g.
70	H <sub>2</sub> in anaerobic conditions), Eh decreases to strongly reducing condition, pH increases with the
71	precipitation of secondary minerals and iron corrosion products. Solids and gas formation depends
72	by many system parameters as iron corrosion rate (O et al. 2009), presence of dissolved chemical
73	compounds (e.g. carbonates, chlorides) (Liang et al. 2000) and groundwater flow velocity
74	(Kamolpornwijit et al. 2003; Kamolpornwijit and Liang 2006; Ruhl et al. 2012a).
75	Solids and gas formation reduce permeable barrier porosity which results in a decrease in hydraulic
76	conductivity of the reactive medium (Jeen et al. 2006; Jeen et al. 2011; Henderson and Demond
77	2011). Furthermore, the expansive nature of iron corrosion products (Carè et al. 2008; Zhao et al.
78	2011), the biological activity, like biofilm growth or biocorrosion (Gu et al. 1999) and the retention

79	of fine particles, coming from upstream soil, in the PRB pores (i.e. particles clogging) are possible
80	factors that could further contribute to porosity reduction. In order to avoid particles clogging and
81	assure the correct hydraulic behaviour of the barrier in the short term it should be designed
82	according filter criteria (Moraci et al. 2015 <u>a</u> ).
83	Literature shows different attempts to understand the phenomena leading to porosity reduction of
84	ZVI-ZVI-PRB systems. In particular, literature presents studies on the influence on hydraulic
85	conductivity of the expansive nature of iron corrosion products (Carè et al. 2013; Bilardi et al.
86	2013a; Bilardi et al., 2013b; Noubactep 2013; Domga et al. 2015), of the precipitation of iron
87	corrosion products and secondary minerals (Henderson 2004; Li et al. 2005; Li et al. 2006;
88	Kamolpornwijit and Liang 2006; Komnitsas et al. 2006; O et al. 2009), of colloids (i.e. bentonite
89	and silicium dioxide) precipitation (Courcelles et al. 2008a; 2008b), of gas formation (Mackenzie et
90	al. 1999; Repta, 2001; Zhang and Gillham, 2005; Kamolpornwijit and Liang 2006; Henderson and
91	Demond 2011; Jeen et al. 2012; Ruhl et al. 2012a; Henderson and Demond 2013).
92	Mackenzie et al. (1999) attributed porosity reduction of the PRB (10% to 15% of the initial
93	porosity) to gas formation. The authors reached this conclusion because the analysis of minerals
94	precipitation, evaluated through aqueous inorganic profiles and analyses of exhausted granular iron,
95	was unable to explain the porosity loss, measured by laboratory tracer tests, in iron column system.
96	Similar results have been reported by Repta (2001) that attributed to gas accumulation a PRB
97	porosity reduction of 20%.
98	According to Jeen et al. (2006) gas production in ZVI column receiving water contaminated by
99	TCE ( <u>Trichloroethylene</u> ) without or with CaCO <sub>3</sub> , causes porosity loss variable for om 10 to 20 %.
100	An attempt to evaluate the amount of entrapped gas in column system was performed by Zhang and
101	Gillham (2005) and a porosity reduction of 10% was attributed to this phenomenon; they stated that
102	the non-wetting gas phase accumulates in the largest pores that are the most effective in
103	transmitting water. According to the same authors the porosity loss caused by precipitates
104	formation, as previously noted also in Mackenzie et al. (1999), is not expected to have a major

105	influence on hydraulic conductivity, being the thickness of the layer of precipitates on iron grains
106	relatively small respect to the diameter of the majority of the pores.
107	Kamolpornwijit and Liang (2006) have developed a method for measuring gas entrapment in ZVI
108	during column tests; according to their experimental and modelling results, gas venting may be
109	necessary in particular for closed systems. This view has been strongly supported by Henderson and
110	Demond (2011); these authors, through experimental column tests and geochemical modelling,
111	stated that hydraulic conductivity loss was mainly attributable to gas production respect to mineral
112	precipitation.
113	The same conclusions were reached by Jeen et al. (2012) analyzing the results of theoretical
114	simulations of column studies carried out using a reactive transport model able to combine the
115	effects of both gas bubbles production and secondary mineral formation on the evolution of
116	hydraulic conductivity over time.
117	Tracer tests and gravimetric measurements indicated the presence of gas entrapped in the columns
118	tests carried out by Ruhl et al. (2012b) using ZVI mixed with respectively sand, gravel, pumice and
119	anthracite.
120	Henderson and Demond (2013) reported that at the Copenhagen Freight Yard PRB, enough $H_2\left(g\right)$
121	was produced daily to fill 5% of the PRB pore space. The numerical model developed in their study
122	was able to incorporate the effect of the expansive nature of iron corrosion products and the
123	interaction of gas and solids formation on the hydraulic performance of iron column system.
124	Notwithstanding the relatively large amount of studies, there are still contrasting views regarding
125	the identification of the main causes of pores clogging in ZVI PRB systems. In fact, when gas
126	production and mineral precipitation are both considered, hydraulic conductivity reduction is, in
127	some cases, mostly attributed to gas formation (Zhang and Gillham 2005; Henderson and Demond
128	2011; Jeen et al. 2012), while, in other cases, it is mostly attributed to rather than mineral
129	precipitation (Kamolpornwijit et al. 2003, Kamolpornwijit and Liang 2006). This mismatch could
130	be mostly attributable to the possible differences in the extent of solids and gas formation due to the

dissimilar conditions (e.g. of flow rate and chemical composition of groundwater, oxic/anoxic
conditions) of the PRB systems considered in the different studies.
Since the grain size distribution of the reactive medium is chosen according filter criteria, the
behaviour of a PRB can be simulated through laboratory experiments (column tests mainly) carried
out using conditions of flow rate, temperature and groundwater chemical composition as much
similar as possible to those expected in situ (Moraci et al. 2014a). These studies provide useful
information for understanding only the early lifetime of the treatment system (maximum up to 2
years) otherwise experiments having the same lifetime of the barrier, usually more than 10 years,
should be necessary. For this reason numerical models able to predict the long term behaviour of
the barrier can represent an important tool for its design.
However, model calibration should always be based on the results of lab-scale experiments
performed, as already mentioned, trying to reproduce site - specific conditions (Carniato et al.
2012). Often, for practical reason, lab-scale experiments are accelerated by increasing the flow rate
respect to field conditions, unfortunately this practice considerably affects the reliability of the
obtained test results (Bilardi et al. 2012; Moraci et al. 2014a). This fact further augments the
importance of the availability of reliable theoretical models for the simulation of the long-term
behaviour of a PRB.
In this paper, a numerical-statistical geometrical model simulating hydraulic conductivity reduction
observed in ZVI laboratory column tests, using either nickel alone or nickel, zinc and copper as
contaminants, is proposed. The model takes into account iron corrosion, including its expansive
nature, the synthesis and precipitation of iron/contaminants compounds and gas formation.
The goal of this study is to understand by means of the proposed model, the phenomena causing the
major decrease of hydraulic conductivity observed in ZVI systems. Moreover, the model could be
used during design phase, together with column tests, to forecast the long term behaviour of the ZVI
PRB in terms of both hydraulic conductivity and average iron corrosion rate.

### 1.2 Contaminants and iron corrosion products in ZVI systems

- Ni removal by ZVI has been mainly attributed to adsorption, co-precipitation and adsorptive size-
- exclusion (Calabrò et al. 2012; Dries et al. 2005; Bartzas et al. 2006; Bilardi et al. 2013a), the
- possibility of a spontaneous electrochemical cementation process between Ni and ZVI is less
- favoured because, the standard redox potential of the couple Ni<sup>2+</sup>/Ni<sup>0</sup> is only slightly higher than
- that of  $Fe^{2+}/Fe^0$ .
- 163 Cu removal is mainly attributed to the reduction of the oxidised form of the contaminant, Cu<sup>II</sup>, to
- 164 Cu<sup>0</sup> onto the iron surface (cementation process) but also to adsorption and coprecipitation on iron
- 165 corrosion products (Komnitsas et al. 2006; Moraci et al. 2011; Rangsivek and Jekel 2011; Bilardi et
- 166 al. 2015).
- Respect to Cu and Ni the reduction of Zn by ZVI is excluded since the standard redox potential of
- the couple  $Zn^{2+}/Zn^0$  is lower than that of  $Fe^{2+}/Fe^0$  and therefore its removal is due to the other
- mechanisms activated by ZVI (Bartzas et al. 2006; Rangsivek and Jekel 2011; Dries et al. 2005;
- 170 Bilardi et al. 2015).
- In the model proposed in the paper, the final volume of precipitates, generated during contaminant
- 172 removal, was calculated knowing the mass of contaminant removed at the end of the tests (derived
- by a mass balance) and hypothesizing that Ni precipitates in the system as trevorite Ni(Fe<sup>3+</sup>)<sub>2</sub>O<sub>4</sub>.
- (density equal to 5.165 g/cm<sup>3</sup>) as detected in previous studies (Moraci et al. 2011), Cu precipitates
- 175 | as Cu<sup>0</sup> (density equal to 8.92 g/cm<sup>3</sup>) and Zn as Zn(OH)<sub>2</sub> (density equal to 3.053 g/cm<sup>3</sup>). It was
- hypothesized that the volume of precipitates increases linearly over time up to the final value.
- 177 Iron corrosion products were detected in a previous study (Bilardi et al. 2013c) through X-ray
- photoelectron spectroscopy analyses, and were identified goethite, hematite, and magnetite.
- In anaerobic condition iron corrosion results in the formation of hydrogen according the following
- 180 equation:

181 (1) 
$$Fe^0 + 2H_2O \longrightarrow Fe^{2+} + H_2(g) + 2OH^-$$

182	In this reaction, 1 mole of hydrogen gas is generated for every mole of iron corroded by water.
183	Hydrogen produced during columns tests carried out using granular ZVI can be divided into three
184	phases: gas phase, aqueous phase and solid phase (entrapment of hydrogen in the iron) (Reardon
185	1995, 2005; O et al. 2009). According to literature studies (O et al. 2009), H <sub>2</sub> in the gas phase is
186	about 65% of the total and this value was assumed in the proposed model.
187	Knowing the mass of ZVI, used in the column experiments, and the average iron corrosion rate,
188	hydrogen production is calculated according to equations 1 and the ideal gas law. Production of
189	hydrogen volume is evaluated considering the evolution of the absolute pressure variable
190	approximately between 1 and 2 atm (pressure at the beginning and at the end of test compatible with
191	the used peristaltic pump).
192	The average diameter of gas bubbles, depends by a number of factors (e.g. pressure and
193	temperature) and it is considered a model calibration parameter.
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### 2. Column tests

### 2.1 Materials and contaminated solutions

The used ZVI is of the type FERBLAST RI 850/3.5, distributed by Pometon S.p.A., Mestre -197 Italy. The material contains mainly iron (> 99.74 %). It is characterized by uniform grain size 198 199 distribution (Figure 1). The mean grain size  $(d_{50})$  is about 0.5 mm and the coefficient of uniformity (C<sub>u</sub>, ratio between the diameters corresponding to 60 and 10 % finer in the grain size distribution = 200  $d_{60}/d_{10}$ ) is 2. The particle density of the reactive material is equal to 7.87 g/cm<sup>3</sup>. The granular ZVI 201 was packed in the columns obtaining a porosity of about 47 %. 202 The contaminated aqueous solutions were prepared by dissolving nickel(II) nitrate hexahydrate, 203 copper(II) nitrate hydrate and zinc(II) nitrate hexahydrate obtained from Sigma-Aldrich (Sigma -204 Aldrich purity 99.999) in distilled water. 205

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### 2.2 Test method and experimental program

The column tests results, used in this paper as benchmark with model results, are described in detail elsewhere (Moraci and Calabrò 2010; Bilardi et al. 2015; Moraci et al. 2014a). The tests were performed using laboratory scale polymethyl methacrylate (PMMA—Plexiglas<sup>TM</sup>) columns (50 cm long,  $5 \pm 0.1$  cm inner diameter) equipped with several sampling ports located at different distances from the inlet. The influent solution was pumped upwards using a precision peristaltic pump (Ismatec, ISM930). During column tests hydraulic conductivity was determined, using either the falling-head or constant-head permeability methods as appropriate (Head and Keeton 2008). The proposed numerical statistical-geometrical model is used to simulate the hydraulic behavior observed in different column tests, whom results in terms of removal efficiency and hydraulic behavior are discussed in details in Moraci et al. (2014a) for Test A, B, D, F and G, in Moraci and Calabrò (2010) for Test C and in Bilardi et al. (2015) for Test E. The main parameters of the modelling column tests are summarized in Table 1. The three different Darcy velocities used correspond, for Tests A (and Test D), B (and Tests F and G) and C (and Test E), to a flow rate in the column of 0.1, 2.5 and 0.5 ml/min. Since the volume occupied by the reactive medium was lower than the total volume of the column, inert material (washed quartz gravel) was used to fill the remaining space. The aqueous concentrations of Ni, Cu and Zn were measured by Atomic Absorption Spectrophotometry (AAS - Shimadzu AA - 6701F) using conventional Standard Methods (APHA 2005).

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### 3. Proposed theoretical model

The proposed numerical model is derived by Simulfiltr, a new theoretical method developed to simulate the filtration process inside granular soils in order to evaluate their internal stability (Moraci 2010; Moraci et al. 2012a, 2012b, 2012c, 2014b, 2015b).

232	The new proposed model also simulates the gas bubble movement, inside the granular reactive
233	medium; the positions of its grains are considered fixed over time and its porosity varies because of
234	i) expansion of iron grains due to corrosion, ii) precipitation of iron/contaminant compounds and iii)
235	entrapment of gas bubbles.
236	The main assumptions of the model are:
237	a) The particles clogging is negligible (the PRB is designed according filter criteria);
238	b) ZVI granular particles are spherical;
239	c) Gas bubbles are spherical (this is perfectly adherent to reality due to the tendency of the
240	fluid to reduce surface energy and in fact the spheres have the smallest surface area of any
241	shape, for a given volume);
242	d) coalescence of the bubbles negligible since their detachment from ZVI surface until their
243	stop due to the presence of constrictions (i.e. the narrowest part of the pore) smaller than the
244	size of the bubble.
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246	3.1 Reactive medium schematization
247	The reactive medium composed by ZVI granular particles is represented by a sequence of parallel
248	layers, placed upon each other at a distance, in the direction of hydraulic flow, equal to the ZVI
249	mean grain size (Figure 2). The constrictions are created by the contact of four ZVI particles in
250	different combinations (Moraci et al. 2012a, 2012b).
251	In order to simulate the randomness of bubbles and constrictions positions, a sampling stochastic
252	method on the cumulated numerical distribution of both the number and size of constrictions and
253	bubbles is applied (Moraci et al. 2012a).
254	The constrictions grain size distribution is obtained applying the geometric stochastic method

proposed by Silveira (1965) and Silveira et al. (1975) to the ZVI grain size distribution.

- The ZVI numerical percentage grain size distribution, characterized by  $D_i$  and  $\Delta P_{ni}$  values, is obtained from the soil weight percentage grain size distribution discretized by N diameter  $D_i$  (Fig258 | ure S13)<sup>4</sup> considering the following relation (Musso and Federico 1983):
- 259 (2)  $\Delta P_{ni}(D_i) = \frac{\frac{\Delta P_{mi}}{D_i^3}}{\sum_{i=1}^{N} \frac{\Delta P_{mi}}{D_i^3}}$
- where  $\Delta P_{mi}$  ( $D_i$ ) is the weight frequency of the particle fraction with average diameter  $D_i$  and  $\Delta P_{ni}$
- 261  $(D_i)$  is the numerical frequency of the particle fraction with average diameter  $D_i$ .
- All possible set of four particles diameters  $(D_i, D_j, D_k, D_m)$  are taken into account. The total number
- of these ones represents the  $C_{N,4}^r$  combination number with repetition of the N diameters ( $D_I$ ,  $D_2$ ,
- 264 ..., $D_N$ ) taken four at a time. The value of  $C_{N,4}^r$  is equal to Silveira et al. (1975):

265 (3) 
$$C_{N,4}^{r} = \frac{(N+3)!}{4!(N-1)!}$$

- For each of the  $C_{N,4}^r$  set of particles, given that the grain size distribution of ZVI sample is uniform,
- 267 it is possible to consider the group equivalent that consists of 4 particles with a diameter  $D_{\text{mean}}$  equal
- to volume-weighted mean diameter of the four particles diameters  $(D_i, D_j, D_k, D_m)$  and the
- constriction size is chosen equal to the circle having diameter (Fig.-<u>ure \$24</u>)<sup>2</sup>:

270 (4) 
$$D_{v} = (\sqrt{2} - 1)D_{mean}$$

- The  $\Delta P_{\nu}$  likelihood that a void of fixed diameter  $D_{\nu}$  is formed depends on the likelihood that four
- particles of  $D_i$ ,  $D_j$ ,  $D_k$ ,  $D_m$  diameters are at the same time in contact. The  $\Delta P_v$  value is expressed as
- function of the  $\Delta P_{ni}$ ,  $\Delta P_{nj}$ ,  $\Delta P_{nk}$ ,  $\Delta P_{nm}$ , likelihood values associated respectively to the  $D_i$ ,  $D_j$ ,  $D_k$ ,  $D_m$
- 274 diameters of the particles as follows:

<sup>&</sup>lt;sup>1</sup>-See supplementary material

<sup>&</sup>lt;sup>2</sup> See supplementary material

275 (5) 
$$\Delta P_{v}(D_{v}) = \frac{4!}{r_{i}!r_{i}!r_{k}!r_{m}!} \Delta P_{ni}^{ri} \Delta P_{nj}^{rj} \Delta P_{nk}^{rk} \Delta P_{nm}^{rm}$$

- In the (4) expression the  $r_i$ ,  $r_j$ ,  $r_k$ ,  $r_m$  terms represent the times number that the particles of  $D_i$ ,  $D_j$ ,  $D_k$ ,
- 277  $D_m$  diameters take part in the set of four numbers. The addition  $r_i + r_j + r_k + r_m$  is equal to 4.
- The cumulated frequencies  $\sum_{i=1}^{C_{N,4}^r} \Delta P_{v,i} = P_v$  are calculated after that the  $C_{N,4}^r$  couples of values in
- 279 terms of  $D_v$ ,  $\Delta P_v$  are known, named constriction size distribution (Fig.-<u>ure S35</u>)<sup>3</sup>.
- The applied procedure can be described as follows (Moraci et al. 2012a):
- 281 1. The graph of the cumulated numerical percentage distribution of the bubbles sizes is drawn (this
- distribution is calibrated in order to obtain the best fit with experimental results from column tests).
- 283 2. The graph of the cumulated numerical percentage distribution of the constrictions sizes is drawn.
- 3. A random number with uniform distribution between zero and one (i.e. using the "Cristoforo
- Colombo" Matlab™ generator, The MathWorks, Inc., Natick, Massachusetts) is generated.
- 4. The so-found number is reported on the vertical axis, projected horizontally on the curve, and the
- point intercepted on the curve is then projected vertically on the x axis (Fig. <u>ure S46</u>) $^4$ .
- 5. The so-found corresponding abscissa value is taken as one of the values for the bubble diameter
- or for the constriction diameter that can be included in the layer.
- 290 It is assumed that H<sub>2</sub> bubbles develop simultaneously in the whole reactive medium.

### 3.2 Simulation of gas bubbles movement

- The simulation of gas bubbles movement is performed by comparing each bubble contained in the i
- 294 | layer with the constrictions contained in the next i + I layer (Figure 37, where s is layer number).
- 295 The steps of the simulation algorithm, are the following:

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<sup>4</sup>-See supplementary material

<sup>&</sup>lt;sup>3</sup> See supplementary material

296	1	Time	t=0

- 297 2. Choice of the generic bubble having diameter equal to  $D_b$ , in the *i* layer.
- 298 3. Comparison of the bubble size,  $D_b$ , with the size  $D_v$  of the four constrictions corresponding in the i + 1 layer (Figure 77).
- 4. If the bubble is smaller than one of the four constrictions, it goes into the next layer otherwise it is stopped in the *i* layer (Figure 48).
- 5. Repetition of the previous steps for all the bubbles contained in the *i* layer.
- 6. Passage to the next i + 1 layer and repetition of steps 1–4.
- 7. Determination of the arrested bubble in all layers and update of porosity, specific area and the ratio  $k/k_0$  between the hydraulic conductivity k at the time t and the one  $k_0$  at the initial time  $t_0$  of the system.
- 8. Increase of time Δt (equal to test duration dived by 200) and calculation of volume occupied
   by iron corrosion products and contaminant precipitates and consequently of the dimension
   of the new constrictions.
- 9. Repetition of steps 1–7
- 311 10. For each  $t < t_{end}$  (end of the test) the ratio between actual and initial permeability are reported.

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### 3.3 Iron expansion volume determination

- Literature (Pilling and Bedworth 1923; Anstice et al. 1993; Carè et al. 2008) shows that the volume of the ZVI after corrosion is higher than that of the original metal. The ratio between the volume of corrosion products ( $V_{iron\_corrosion\_products}$ ) and volume of iron consumed in the corrosion process ( $V_{iron\_corroded}$ ) called "rust expansion coefficient" ( $\eta$ ) was introduced by Carè et al. (2008) (eq. 6):
- 319 (6)  $V_{iron\_corrosion\_products} = \eta \cdot V_{iron\_corroded}$

- n values are in the range 2.08 6.4 (Carè et al. 2008; Zhao et al. 2011), the lowest value
- 321 corresponds to Fe<sub>3</sub>O<sub>4</sub> as only corrosion product (anoxic conditions) and the largest one to
- Fe(OH)<sub>3</sub>·3H<sub>2</sub>O (oxic conditions) (Noubactep 2013).
- Therefore the iron expansion volume  $(V_{\text{exp}})$  can be calculated according equation 7:

324 (7) 
$$V_{\text{exp}} = (\eta - 1) \cdot V_{iron \ corroded}$$

- 325 The amount of  $V_{iron\_corroded}$  was determined through the iron corrosion rate ( $Iron\_corrosion\_rate$ )
- 326 <u>-considered a model calibration parameter.</u> This parameter as shown in literature (Ruhl et al. 2012a;
- O et al. 2009; Triszcz et al. 2009; Velimirovic et al. 2014), strictly depends by the intrinsic
- reactivity of Fe<sup>0</sup>, the experimental conditions (e.g. hydrodynamic conditions, massic flow of
- 329 contaminants, pH, dissolved O<sub>2</sub>, nature and extent of contamination), effective stresses and filter
- dimension. It is assumed that ZVI expansion is uniform for each particle (particles remain
- 331 spherical).
- The amount of  $V_{iron\ corroded}$  [cm<sup>3</sup>] was evaluated through equation 8:

333 (8) 
$$V_{iron\_corroded} = \frac{PM_{ZVI}}{\rho_{ZVI}} \cdot t \cdot Iron\_corrosion\_rate \cdot M_{ZVI} \cdot 10^{-6}$$

- Where  $PM_{ZVI}$  and  $\rho_{ZVI}$  are the respectively the molecular weight [55.8 g/mol] and density [7.87]
- g/cm<sup>3</sup>] of the ZVI, t is the time [day],  $M_{ZVI}$  is the mass of ZVI [g].

# 3.4 Hydraulic conductivity and porosity reduction calculation

- Based on the Kozeny-Carman equation (Bear 1972), the hydraulic conductivity k can be calculated
- 339 as:

340 (9) 
$$k(t) = T_o \frac{n(t)^3}{(1 - n(t))^2 M_s(t)^2}$$

- Where n(t) is the porosity at time t,  $M_s(t)$  is the specific surface area at time t (area per unit volume
- 342 of particles) and  $T_0$  is a tortuosity parameter.

Considering the set *i-th* of 4 particles of diameter  $D_{mean}$  (Figure 48) and defining  $N_p$  equals at the number of the set *i-th* of particles contained in the schematization of the ZVI sample, the porosity of the reactive medium at time t is given by equation 10:

346 (10) 
$$n(t) = \frac{\sum_{i=1}^{Np} V_{v0i} - \sum_{i=1}^{Np} V_{\exp i}(t) - V_{prec}(t) - V_{bub}(t)}{\sum_{i=1}^{Np} V_{ti}}$$

- Where  $V_{v0i}$  is the initial volume of the void in the set *i-th*;  $V_{exp\ i}$  (*t*) is the iron expansion volume in the set *i-th* (eq.6);  $V_{prec}(t)$  is the volume of contaminant precipitates at time *t* in the overall reactive medium;  $V_{bub}(t)$  is the volume of gas bubble arrested at time *t* in the overall reactive medium (since gas bubbles cannot be crossed by the flow they are considered as a solid having a own volume and surface);  $V_{ti}$  is the total volume of the set *i-th*.
- The volume overlapping (Figure  $\frac{59}{2}$ ) is supposed to be redistributed upon free surfaces.
- Surface at time t is calculated through equation 11:

354 (11) 
$$S(t) = \sum_{i=1}^{Np} S_{0i} + \sum_{i=1}^{Np} S_{\exp i}(t) - \sum_{i=1}^{Np} S_{overlapi}(t) + S_{prec}(t) + S_{bub}(t)$$

- Where  $S_{0i}$  is the surface of the set *i-th* at time t = 0;  $S_{expi}$  (t) is the increase of the ZVI surface due to iron corrosion products in the set *i-th* at time t (included the overlapping surface);  $S_{overlapi}$  (t) is the overlapping surface in the set *i-th* at time t (Figure 59) including the variation of the surface due to the volume overlapping redistributed;  $S_{prec}(t)$  is the surface of contaminant precipitate at time t in the overall reactive medium;  $S_{bub}(t)$  is the surface of the arrested bubble at time t in the overall reactive medium.
- The specific surface  $M_s(t)$  is given by equation can be determined from (12):

362 (12) 
$$M_s(t) = \frac{S(t)}{V_s(t)}$$

Where  $V_s(t)$  is the overall reactive medium volume at time t including the volume of the precipitates and that one of the arrested gas bubble:

365 (13) 
$$V_s(t) = \sum_{i=1}^{Np} V_{s0i} + \sum_{i=1}^{Np} V_{\exp i}(t) + V_{prec}(t) + V_{bub}(t)$$

- Where  $V_{s0i}$  is the initial solid volume of the set *i-th* at time t=0; 366
- The presence of precipitates on ZVI surface causes a reduction of the pores constrictions size; this 367
- phenomenon was taken into account by means of two different methods: 368
- 369 1. Considering a redistribution of the volume of precipitates on the ZVI expanded surface;
- 2. Considering the random formation of spherical particles of precipitates, on ZVI surface, 370
- whose average diameter is a parameter of the model variable between 0.01 and 0.1 mm, a 371
- range that can be considered realistic comparing at the mean particle diameter of the grain 372
- 373 size distribution equals to 0.5 mm.
- 374 In figure 6-10 the ZVI particle, its volumetric expansion and the contaminant precipitation schemes
- 375 are shown.
- 376 In the second method the value of each constriction diameter  $D_{ve}(t)$  (Figure 711) decreases with
- 377 time following equation 14:

377 time following equation 14:  
378 (14) 
$$D_{v}(t) = 0.414D_{mean}(t) - D_{prec}$$

- 379 Where  $D_{mean}$  (t) is the mean diameter of four ZVI particles which varies with time;  $D_{prec}$  is the
- average diameter of precipitates (variable between 0.01 0.1 mm). 380
- 381 In the simulations the difference in the outputs determined by means of the two methods is
- negligible and therefore the outputs related to the first method are shown. 382

#### 384 3.5 Model parameters

- 385 The model aims at calculating the variation with time of the hydraulic conductivity k(t). The ratio
- 386  $k(t)/k_0$  depends on the variation of different parameter (i.e. porosity, particles and bubbles specific
- 387 surface, size of constrictions between iron grains and gas bubbles).
- In order to simulate long term hydraulic behaviour of ZVI column tests two approaches are used. 388

390	Approach 1
391	In this approach the effect of the expansive iron corrosion (i), of the expansive iron corrosion and
392	precipitation of reaction products (ii) and of these two processes with gas formation (iii) are the
393	processes considered in the model.
394	In this simulation approach the calibration parameters are the iron corrosion rate, the average gas
395	bubbles diameter and the standard deviation $\sigma$ of its frequency distribution.
396	The discrete frequency distribution of the bubbles diameters is approximated by a Gaussian
397	distribution characterized by a mean "µ", calibrated in order to fit the experimental results, variable
398	in the range between 0.165 mm and 0.175 mm for all tests carried out using monocontaminant
399	solution, and equal to 0.190 mm for the test E carried out using pluricontaminant solution.
400	
401	Approach 2
402	In this approach gas absence (or its possible complete escape) is assumed and the only processes
403	considered are: the expansive iron corrosion (i) and the expansive iron corrosion with precipitation
404	of reaction products (ii). In this case the calibration parameters is only the iron corrosion rate.
405	
406	In both simulation approaches, the parameter $\eta$ is assumed equal to 2.37 which is the average value
407	calculated among the three species detected during experimental activity (see par. 1.2) i.e. Goethite
408	( $\eta$ = 2.91), Hematite ( $\eta$ = 2.12) and Magnetite ( $\eta$ = 2.08) (Carè et al. 2008).
409	An initial ZVI specific surface area equal to $0.17 \text{ m}^2/\text{g}$ (Bilardi et al. 2013c) is used in the model.
410	Actually it was necessary to simulate only the behaviour of the first 1.5 cm of reactive medium (30
411	layer x 30 rows x 30 columns) because clogging is usually observed only at the entrance zone of
412	ZVI systems (Mackenzie et al. 1999; Wilkin et al. 2003; Kaplan and Gilmore 2004; O et al. 2009;
413	Noubactep 2013).
414	The input parameters used in both simulation approaches are summarized for all column tests in
415	table 2. Calibration parameters of the two simulation approaches are reassumed in table 3 and 4

416	respectively. The iron corrosion rate evaluated by the model should be considered an average value,
417	since it could reduce over time (Parbs et al. 2007; O et al. 2009).
418	
419	4 Results and discussion
420	Figures 8-12 – 14-18 show the variation of hydraulic conductivity normalized respect to the initial
421	value, during the column tests (from A to G). In the figures are showed the values determined by
422	means of permeability test (full rhomboid symbols) and the results obtained using the new proposed
423	model according to the two different approaches.
424	In particular, figures 8a-12a - 14a-18a show results obtained with the simulation approach 1 while
425	figures 8b12b-14b-18b show those obtained with the simulation approach 2.
426	According to the simulation approach 1 (Figures 8a 12a - 14a18a) when only ZVI expansion is
427	considered (dotted lines) the variation of the ratio $k/k_0$ is linear with time and does not fit the
428	observed hydraulic conductivity reduction (full rhomboid symbols).
429	When ZVI expansion and precipitates formation are considered (dashed lines) the variation of $k/k_{\rm 0}$
430	profile is linear with time (a slightly greater slope) and also in this case model results are not
431	satisfactory.
432	When ZVI expansion, mineral precipitation and gas formation are considered (solid lines) the
433	model is able to match in a more satisfactory way the hydraulic conductivity reduction observed in
434	the column tests. A similar result can be obtained considering only iron corrosion products and gas
435	formation due to the slight influence of precipitates derived by contaminant removal on the results.
436	The negligible volume of these compounds, compared to the volume of voids of the reactive
437	medium, and the consequently negligible impact on the hydraulic conductivity loss observed in
438	ZVI systems, was also confirmed in literature by Parbs et al. (2007); Henderson and Demond
439	(2011) and Jeen et al. (2006, 2012).
440	The new proposed model is able to match the sudden decrease of hydraulic conductivity, that is
441	often observed in column tests. This behaviour according to model results could be due to gas

442	stopping due to a reduction in constriction size (with dimension lower than average gas bubble
443	diameter).
444	The hydraulic conductivity loss due to gas entrapment validates the idea expressed in literature by
445	Carè et al. (2013).
446	Based on numerical analyses, the parameter which main influences model results is the iron
447	corrosion rate, therefore it is possible to infer that the hydraulic performance of a ZVI-system is
448	strictly dependent by the intrinsic reactivity of iron which is function of iron material composition
449	particle size, temperature, and water composition (Reardon 1995; Weber et al. 2013).
450	In the case of the analysed column tests, the value of iron corrosion rate is influencing by only
451	water composition and flow rate (since ZVI type and particle size are the same and temperature
452	variation is slight). Therefore, according model results clogging occurs faster for higher values of
453	the iron corrosion rate, this behaviour was also remarked in literature by O et al. (2009).
454	According to numerical model results, a comparison, between tests carried out with the same flow
455	velocity (see Tests A and D or Tests B, F and G), points out as higher values of the initial
456	contaminant concentration decreases the iron corrosion rate. Therefore the hydraulic conductivity
457	loss is faster using lowest values of nickel concentration. These results could be due to ZVI
458	oxidation, by the solution, which is likely more relevant at lower values of Nickel concentration. A
459	similar behavior was observed by Zhang and Gillham (2005), that found a lower porosity loss in a
460	column test using distilled water rather than using water contaminated by TCE. Another possible
461	explanation could be attributed to nitrate, whom presence, which increases with nicke
462	concentration (nickel(II) nitrate hexahydrate was the reagent used in the experiments), has shown
463	to slow down ZVI corrosion (Farrell et al. 2000; Henderson and Demond 2007).
464	On the contrary, considering the same contaminant concentration (e.g. Tests A and B or Tests D
465	and F), numerical model results indicate a greater gas production or equivalently an increase of the
466	iron corrosion rate with the increase of flow rate. This behavior was also observed in literature by
467	Kamolpornwijit and Liang (2006) according to the free gas volumes collected from two field

- 468 columns. In that study the volumes of the gas collected reached a maximum of ~660 ml/d in the
- high-flow column and of 50 ml/d in the low-flow column.
- According to model results the extent of ZVI depletion  $\alpha$  (Carè et al. 2013; Noubactep 2013),
- calculated through equation 15, varies from only 0.4 % to 1.99 % (see Table 5) this means that only
- a small percentage of the iron available were actually corroded.

473 (15) 
$$\alpha = \frac{PM_{ZVI} \cdot Iron\_corrosion\_rate \cdot M_{ZVI} \cdot t \cdot 10^{-6}}{\frac{M_{ZVI}}{\rho_{ZVI}}} = PM_{ZVI} \cdot Iron\_corrosion\_rate \cdot t \cdot 10^{-6}$$

- This is similar with the results reported in Carè et al. (2013) by means of a mathematical modeling
- based on mass conservation equations. According to the authors very low values of  $\alpha$  (ranging from
- 476 0.01 % to 0.06 %) can be expected when H<sub>2</sub> remain in the system. On the contrary, under the
- 477 hypothesis that H<sub>2</sub> is free to escape, values of α variable from 16 % to 98 100% can be found
- 478 (Carè et al. 2013).
- A similar behaviour is also observed by the model using the simulation approach 2 and assuming
- 480 the absence of H<sub>2</sub> production (or the possible escape). Model results obtained for Tests A G
- 481 (Figures 8b-12b 14b18b), show as in order to fit the experimental results (full rhomboid symbols),
- assuming the absence of gas (or its possible escape), higher values of iron corrosion rate should be
- considered (Table 4). As previously observed, considering only ZVI expansion (dashed lines) or
- both ZVI expansion and precipitates formation (dotted lines) the difference is negligible due to the
- slight influence of mineral precipitates derived by contaminant removal. In this case the values of  $\alpha$
- obtained vary from 4.2 to 43.9 % (Table 5). It is also possible to point out the linear relationship
- 487 between the porosity loss and  $\alpha$  (Figure 1519) until a value almost constant of  $\alpha$  in proximity of
- 488 clogging (porosity loss > 90 %) is achieved. In this condition the extent of ZVI depletion ranging
- 489 from 33.7 to 43.9 %.

490	Since the values of iron corrosion rate, considered in the simulation approach 2, are significantly
491	higher than those found in literature and since gas escape in the actual column tests is rather
492	difficult, the presence of gas bubbles is likely to play an important role.

- According to the results presented in this paper, in order to allow a better use of ZVI in terms of both remediation efficiency and cost effectiveness, on a real PRB, it could be useful:
  - favouring the natural venting of the gas produced as proposed also in literature (Kamolpornwijit and Liang 2006; Henderson and Demond 2011);
  - using technologies such as sonication to periodically fragment gas bubbles in order to promote their exit from the system;
  - using a porous supporting material (e.g. pumice) to store gas and precipitates.

#### **5 Conclusions**

In this study, the results of hydraulic conductivity variation observed in column tests, carried out using granular ZVI for dissolved nickel removal, and for dissolved nickel-copper-zinc removal, are simulated through a numerical-statistical geometrical model, implemented in order to simulate filtration process and to investigate the main causes of the hydraulic conductivity decline of ZVI systems over time.

According to model results, volumetric expansion of iron and mineral precipitation phenomena can contribute to a change in the geometry of the pores which determines a possible stop of generated gas bubbles. According to the model, the average diameter of gas bubbles at the time of their detachment from the iron particle surface, is variable between 0.16 and 0.19 mm. Model results show also that in this conditions only a small percentage of the iron available is corroded (from 0.4 to 1.99 %).

On the contrary assuming gas absence (or its possible complete escape) in order to fit experimental

data higher values of iron corrosion rate should be considered. In this case in proximity of clogging

515	(porosity loss greater than 90 %) a higher extent of ZVI depletion ranging from 33 to 43 % was
516	evaluated.
517	For further validation of the model in presence of gas bubble, other researches are necessary in
518	order to exactly determine the dimension and distribution of the bubbles during the test that depend
519	on the temperature, surface tension, pH of the contaminant liquid and on the pressure.
520	Since the duration of laboratory column experiments is usually limited to a few months, the model
521	could be used in a predictive manner in order to estimate more precisely the hydraulic conductivity
522	variation and thus the longevity of the ZVI system in the long term.
523	One of the major issues related to the use of pure ZVI is maintaining the hydraulic conductivity
524	over time. An established way to overcome this problems is the use of granular mixtures between
525	ZVI and other inert and/or porous materials (e.g. sand, pumice), for this reason in the future the
526	model will be extended to bi-component systems (e.g. ZVI-Pumice, ZVI-sand).
527	
528	Acknowledgements
529	This research was funded by the MIUR Project PON01_01869 TEMADITUTELA. Experimental
530	data are properly cited and referred to in the reference list, they are also available on request
531	(nicola.moraci@unirc.it).
532	
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- Figure 18. Experimental data and model results of the ratio  $k/k_0$  as function of time for column test
- G using a) simulation approach 1 and b) simulation approach 2.
- Figure 19. Variation of the porosity loss (%) due to ZVI expansion and mineral precipitation as
- function of  $\alpha$  in absence of  $H_2$  using the simulation approach 2.



Table 1. Column test conditions

ID	Contaminant	Contaminant concentration	<u>Flow</u> <u>rate</u>	Darcy velocity	Mass of ZVI	Thickness [cm]
		[mg/l]	[ml/min]	[m/day]	[g]	[CIII]
A	Ni	40	<u>0.1</u>	0.07	1680	22.5
В	Ni	40	<u>2.5</u>	1.9	1680	22.5
C	Ni	50	<u>0.5</u>	0. <del>37</del> 38	240	3
D	Ni	8	<u>0.1</u>	0.07	240	3
Е	Ni, Cu, Zn	50, 500, 50	<u>0.5</u>	0. <del>37</del> 38	240	3
F	Ni	8	<u>2.5</u>	1.9	1680	22.5
G	Ni	95	<u>2.5</u>	1.9	1680	22.5

**Table 2:** Input parameters used in both simulation approaches 1 and 2.

Parameter	value		
Amount of ZVI in column system	1680 g (Test A)		
	<del>1680g (Test B)</del>		
	240g (Test C)		
	240g (Test D)		
	240g (Test E)		
	<del>1680g (Test F)</del>		
	<del>1680g (Test G)</del>		
Volumes of precipitates at the end of the	$406 \text{ mm}^3 \text{ (test A} - 3 \text{ cm)}$		
test calculated at 1.5 or 3 cm from column	$245 \text{mm}^3 \text{ (test B} - 1.5 \text{ cm)}$		
inlet	$156 \text{ mm}^3 \text{ (test C} - 1.5 \text{ cm)}$		
	$56 \text{ mm}^3 \text{ (test D} - 3 \text{ cm)}$		
	$1084 \text{ mm}^3 \text{ (test E} - 3 \text{ cm)}$		
	73 mm <sup>3</sup> (test F – 1.5 cm)		
	241 mm <sup>3</sup> (test G – 1.5 cm)		
Flow rate	0.1 ml/min (test A)		
	2.5 ml/min (test B)		
	0.5 ml/min (test C)		
	0.1 ml/min (test D)		
	0.5 ml/min (test E)		
	2.5 ml/min (test F)		
	2.5 ml/min (test G)		
Layer schematization	30 layer x 30 rows x 30		
	columns		
Expansion coefficient_n	2.37 (all Test)		
Test column duration	9000 h (Test A)		
	856 h (Test B)		
	1200 h (Test C)		
	6000 h (Test D)		
	600 h (Test E)		
	432 h (Test F)		
	657 h (Test G)		

**Table 3:** Calibration parameters in the simulation approach 1.

Parameter	Value	
Iron corrosion rate	0.7 mmol/kg*d (Test A)	
	10 mmol/kg*d (Test B)	
	1.5 mmol/kg*d (Test C)	
	1.2 mmol/kg*d (Test D)	
	4 mmol/kg*d (Test E)	
	12 mmol/kg*d (Test F)	
	7 mmol/kg*d (Test G)	
Average gas	0.167 (Test A)	
bubbles diameter	0.17 (Test B)	
μ[mm]	0.165 (Test C)	
	0.175 (Test D)	
	0.193(Test E)	
	0.17(Test F)	
	0.17(Test G)	
Standard deviation	0.003 (Test A)	
of gas bubbles	0.008 (Test B)	
diameter frequency	0.001 (Test C)	
distribution	0.01 (Test D)	
σ[mm]	0.009(Test E)	
	0.012 (Test F)	
	0.012 (Test G)	

**Table 4:** Calibration parameters in the simulation approach 2.

Parameter	Value
Iron corrosion rate	21 mmol/kg*d (Test A)
	200 mmol/kg*d (Test B)
	15 mmol/kg*d (Test C)
	30 mmol/kg*d (Test D)
	242 mmol/kg*d (Test E)
	300 mmol/kg*d (Test F)
	170 mmol/kg*d (Test G)

**Table 5:** Porosity loss (%) due to ZVI expansion and mineral precipitation and extent of ZVI depletion  $\alpha$  in presence of H<sub>2</sub> (simulation approach 1) and considering its absence (simulation approach 2).

H <sub>2</sub> (simulation approach 1)			H <sub>2</sub> absence(simulation approach 2)		
Test	Porosity loss [%]	α [%]	Porosity loss [%]	α [%]	
A	4.8	1.46	98	43.9	
В	7.2	1.99	99.6	39.8	
C	2.2	0.42	12	4.2	
D	4.6	1.67	99	41.8	
E	5.4	0.56	93.2	33.7	
F	3.7	1.20	80	30.1	
G	4.7	1.07	70.5	26.0	

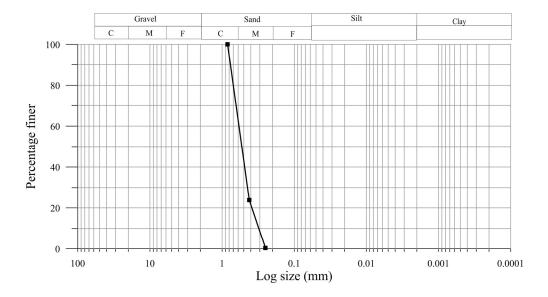


Figure 1. Zero valent iron grain size distribution 181x98mm (299 x 299 DPI)

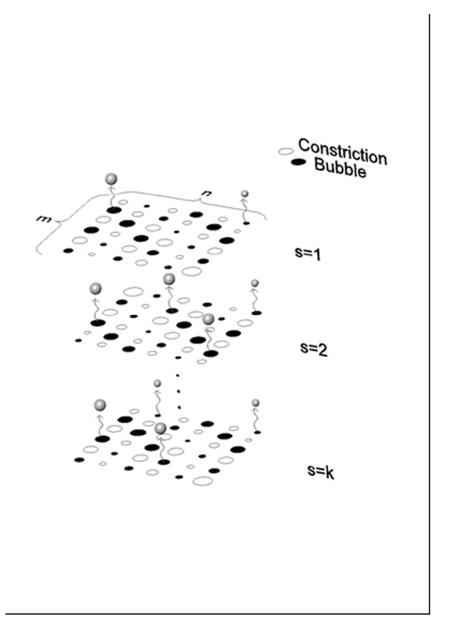


Figure 2. Reactive medium schematization as "s" layers of dimensions "n·m" 82x116mm~(200~x~200~DPI)

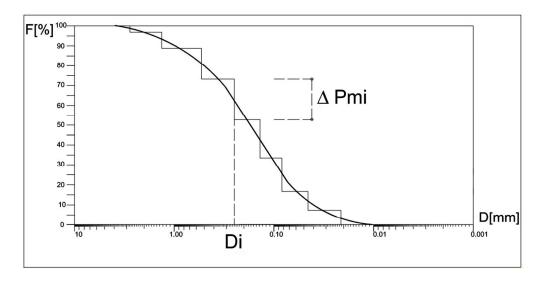


Figure 3. Discretization of grain size distribution according to Silveira (1965) method.  $181 \times 92 \text{mm}$  (220 x 220 DPI)

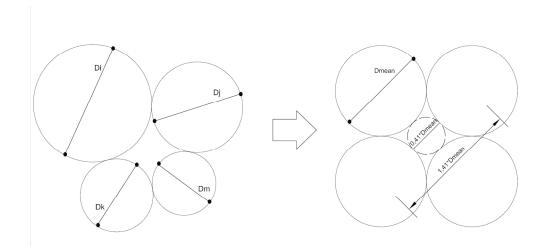
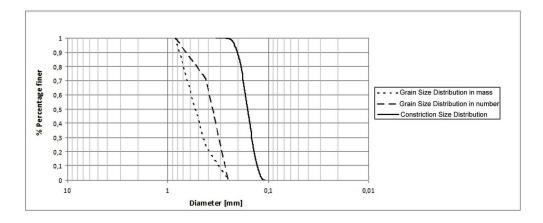


Figure 4. Set i-th of 4 particles and set i-th equivalent with constriction size. 182x87mm (300 x 300 DPI)







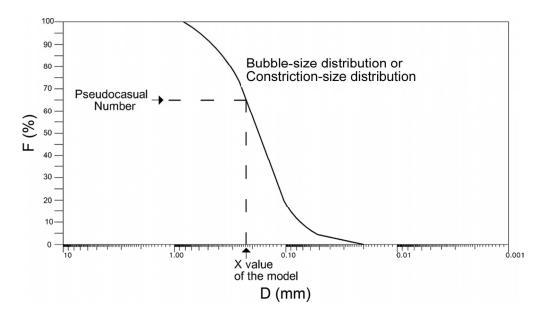


Figure 6. Random choice of a bubble or constriction. X, value of the bubble diameter or of the soil constriction included in the layer  $181 \times 102 mm \; (250 \times 250 \; DPI)$ 

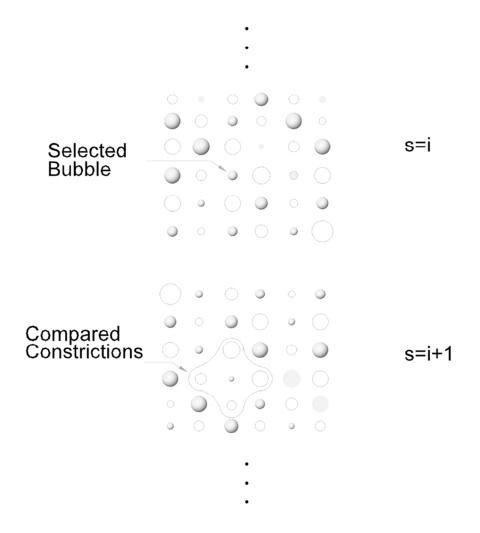


Figure 7. Scheme of comparison between bubbles and constrictions 82x89mm (300 x 300 DPI)

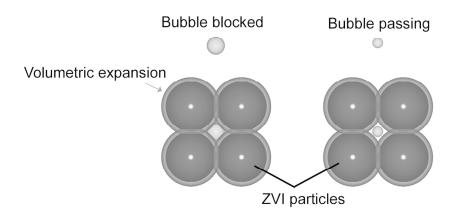


Figure 8. Schematization of bubbles blocked and passing 182x79mm (300 x 300 DPI)



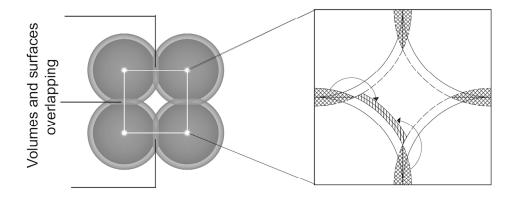


Figure 9. Set i-th of 4 particles of diameter Dmean and volume and surface overlapping  $182x97mm\ (300\ x\ 300\ DPI)$ 

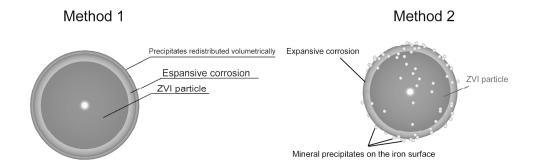
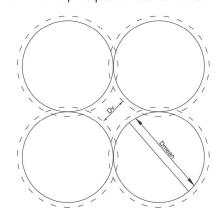


Figure 10. Two different methods taken into account for modelling the formation of precipitates 956x322mm (72 x 72 DPI)



With mineral precipitate volume redistribuited



With mineral precipitate particles

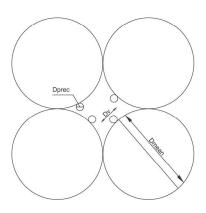


Figure 11. Constriction variation due to precipitates 182x83mm (300 x 300 DPI)



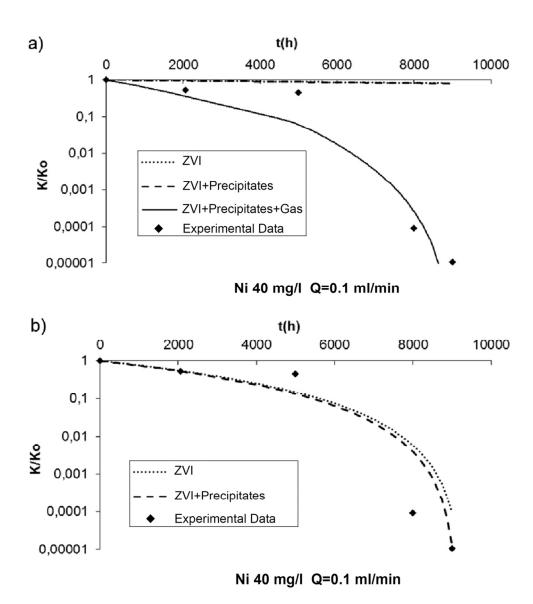


Figure 12. Experimental data and model results of the ratio k/k0 as function of time for column test A using a) simulation approach 1 and b) simulation approach 2  $99 \times 116 mm (300 \times 300 DPI)$ 

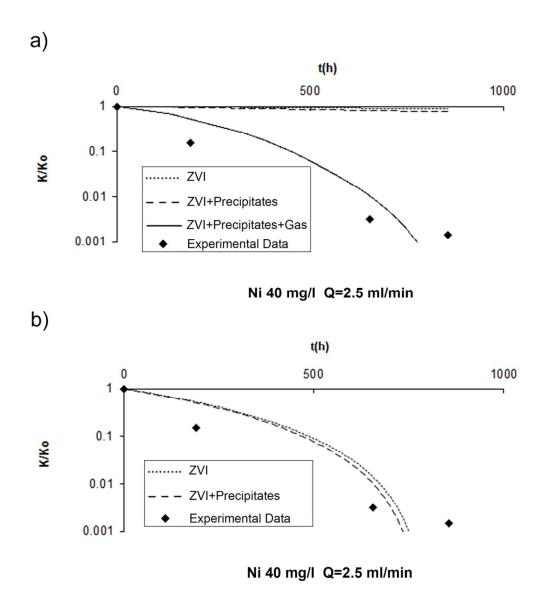
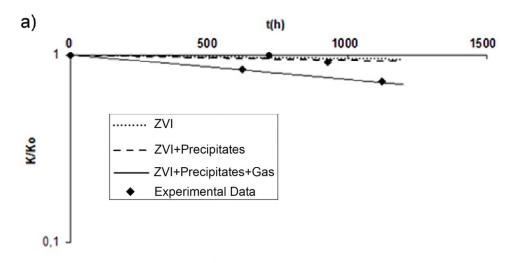


Figure 13. Experimental data and model results of the ratio k/k0 as function of time for column test B using a) simulation approach 1 and b) simulation approach 2 99x116mm (300 x 300 DPI)



## Ni 50 mg/l Q=0.5 ml/min

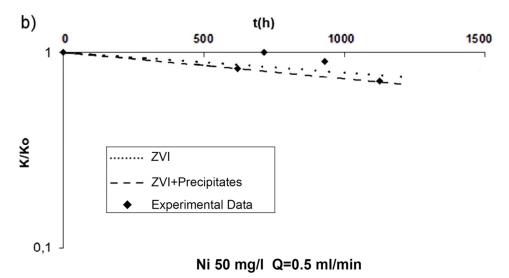


Figure 14. Experimental data and model results of the ratio k/k0 as function of time for column test C using a) simulation approach 1 and b) simulation approach 2  $99 \times 116 mm (300 \times 300 DPI)$ 

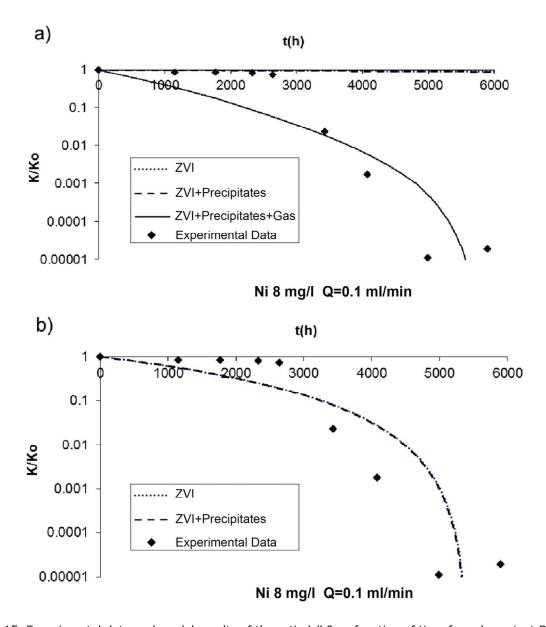
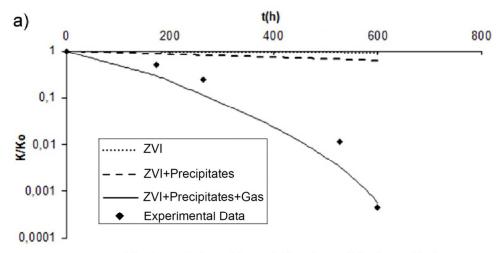


Figure 15. Experimental data and model results of the ratio k/k0 as function of time for column test D using a) simulation approach 1 and b) simulation approach 2 99x116mm (300 x 300 DPI)



Ni 50 mg/l Cu 500 mg/l Zn 50 mg/l Q=0.5 ml/min

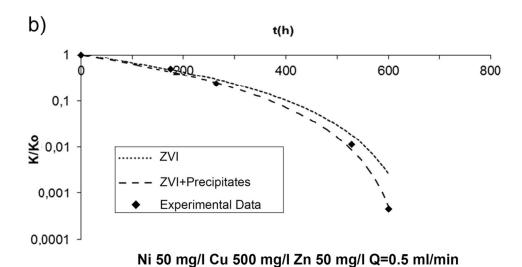
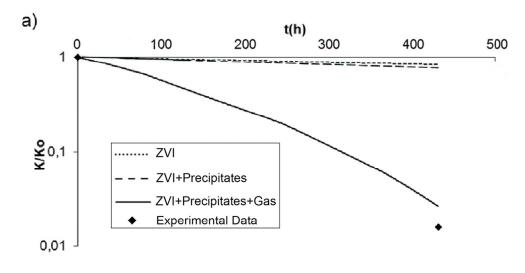
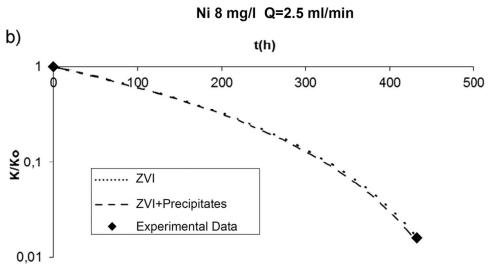


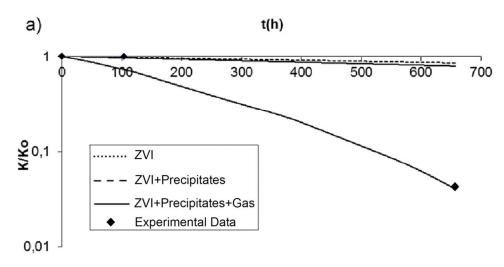
Figure 16. Experimental data and model results of the ratio k/k0 as function of time for column test E using a) simulation approach 1 and b) simulation approach 2 99x116mm (300 x 300 DPI)



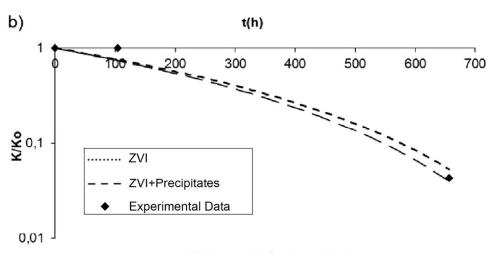


Ni 8 mg/l Q=2.5 ml/min

Figure 17. Experimental data and model results of the ratio k/k0 as function of time for column test F using a) simulation approach 1 and b) simulation approach 2  $99 \times 116 mm (300 \times 300 DPI)$ 



Ni 95 mg/l Q=2.5 ml/min



Ni 95 mg/l Q=2.5 ml/min

Figure 18. Experimental data and model results of the ratio k/k0 as function of time for column test G using a) simulation approach 1 and b) simulation approach 2 99x116mm (300 x 300 DPI)

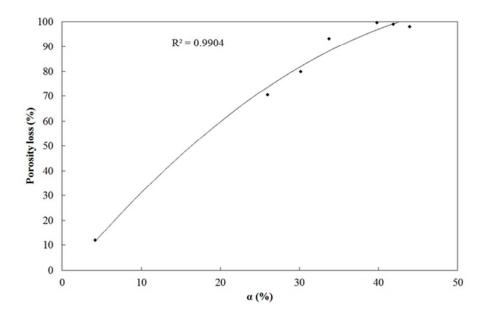


Figure 19. Variation of the porosity loss (%) due to ZVI expansion and mineral precipitation as function of a in absence of H2 using the simulation approach 2  $$56x36mm\ (300\ x\ 300\ DPI)$$